

# SEIKO

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## KT-011 STAND

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### Assembling Manual

Thank you for purchasing SEIKO Stand KT-011.

Before assembling your SEIKO Stand KT-011, please be sure to carefully read through this manual as it has been designed to provide you with information for correct assembling, use and maintenance necessary for safe, long-lasting and trouble-free operation. Keep this manual handy for ready reference.

**–CAUTIONS–**

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- (3) This manual has been prepared to give complete information necessary for the operation, use, handling and maintenance of the Stand KT-011. For the purpose of our constant technical manual improvement program, your questions, advice, suggestions and comments on the descriptions, illustrations, procedures or any matter concerning this manual are highly appreciated.
- (4) SEIKO shall have no liability to the user in respect of any loss or damages, whether consequential or incidental, sustained by the user if such loss or damages are:
  - 1) due to abuse, misuse, failure to observe instructions given in the manual furnished by SEIKO and neglect of other reasonable care and servicing due to be done by the user irrespective of such instructions, and failure due to deliberate actions or gross negligence or accident;
  - 2) caused by changes, modifications, or alterations made without prior written consent of SEIKO or by any person other than authorized by SEIKO; or,
  - 3) due to negligence on the part of the user of what should be done or should not be done as a good caretaker of the Stand KT-011.

**–SYMBOLS AND THEIR MEANINGS–**

The following pictorial symbols indicate what must not be done.



General prohibitions

The following pictorial symbol indicates what must be done.



General instructions

**1. Safety Precautions**

The following precautions must be strictly observed for the safety of yourself and your fellow workers and for the protection of property from loss and damages.

<b>CAUTIONS</b>	
Read the instruction manual carefully to assemble the stand properly. Before using it, make sure that all the bolts are tightened securely. Otherwise, the stand may topple over and get damaged.	
Do not lean or sit on the stand, or do not push it strongly to move it, As this may cause it to topple over.	

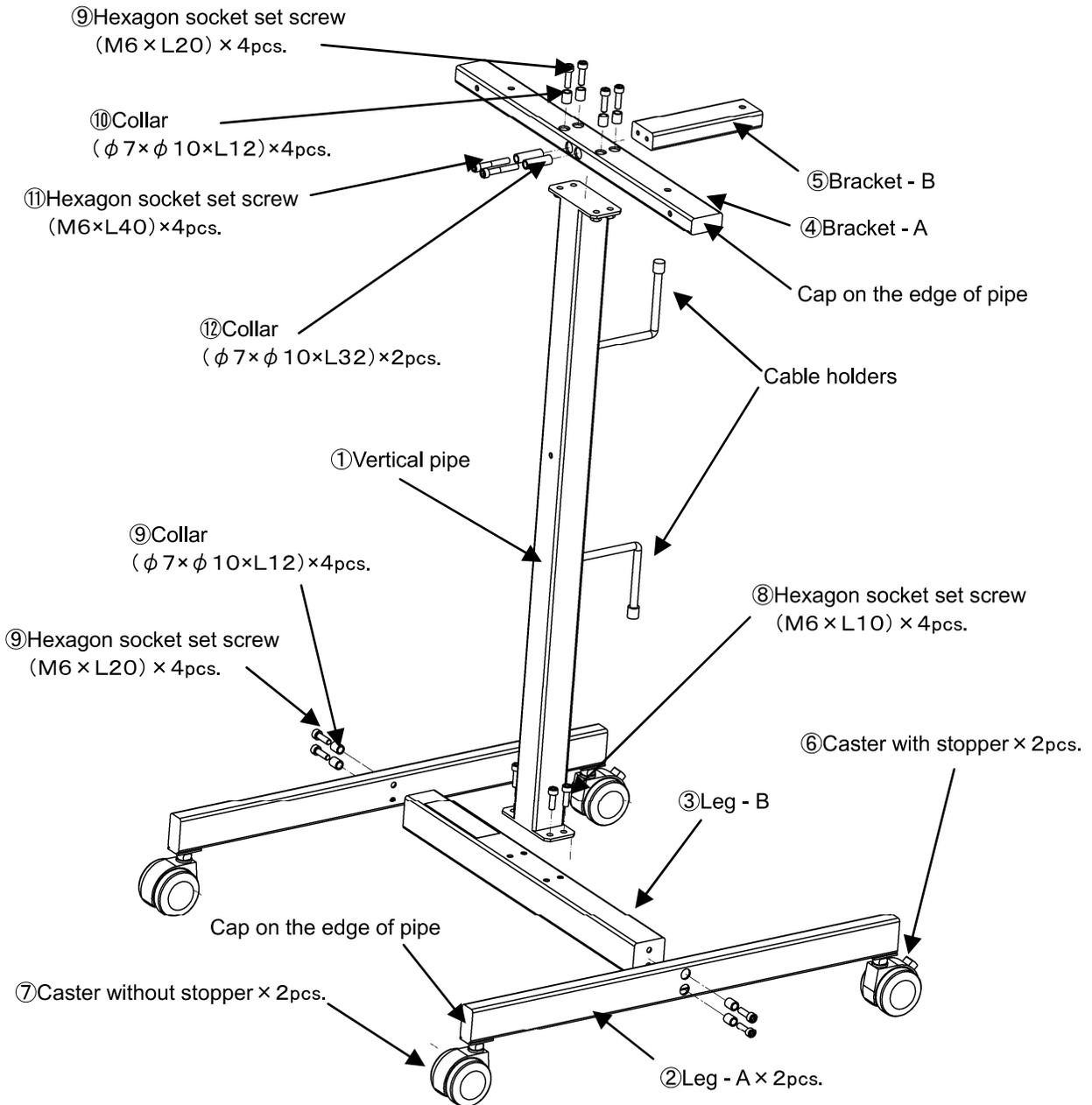
**2. Overview**

This SEIKO Stand KT-011 is a stand to assemble KT-601, JT-601 and KT-401DP.

**3. Parts and Accessories**

No.	Parts and Accessories	Pcs.	No.	Parts and Accessories	Pcs.
1	Vertical pipe	1	9	Hexagon socket set screw (M6×L20)	8
2	Leg - A	2	10	Collar (φ7×φ10×L12)	8
3	Leg - B	1	11	Hexagon socket set screw (M6×L40)	2
4	Bracket - A	1	12	Collar (φ7×φ10×L32)	2
5	Bracket - B	1	13	Knob bolt (M6×L30)	3
6	Caster with stopper	2	14	Hexagon socket screw key (5mm)	1
7	Caster without stopper	2	15	Wrench (14mm)	1
8	Hexagon socket set screw (M6×L10)	4			

## 4. Assembly



\* If you drop the collar into the pipe while assembling the stand, you can take it out by removing the cap on the edge of pipe.

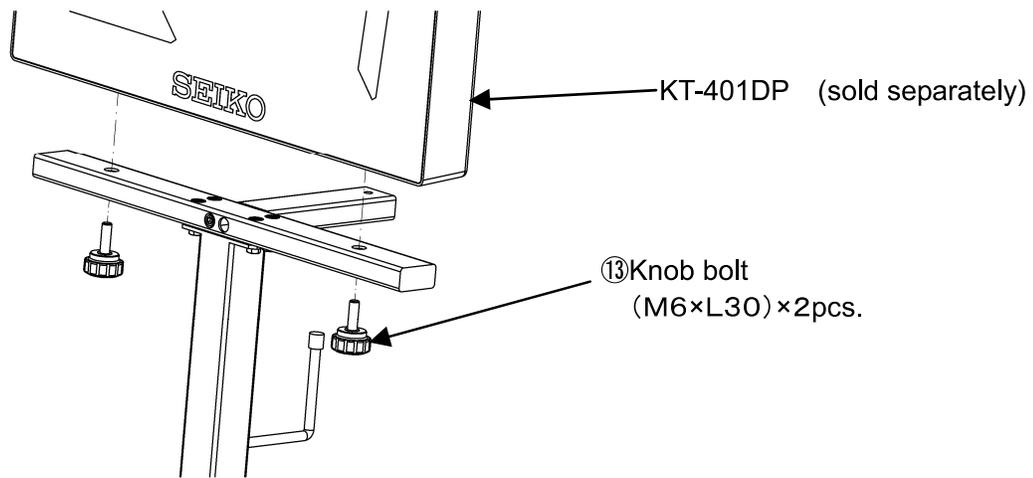
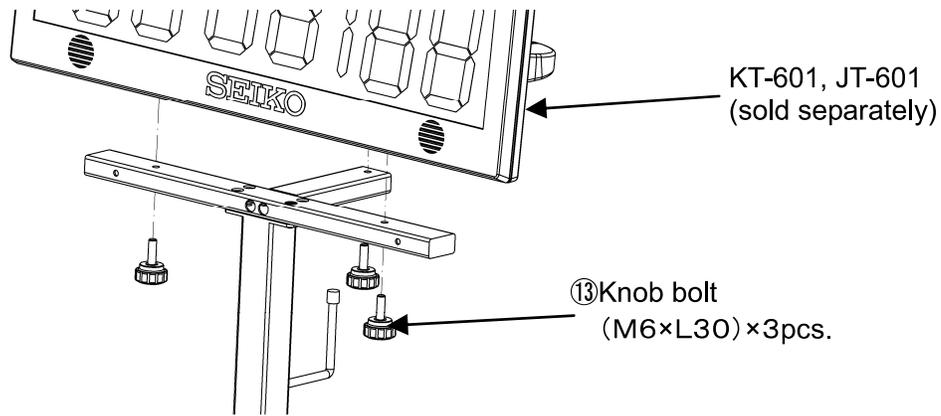


### CAUTION

Read the instruction manual carefully to assemble the stand properly.  
Before using it, make sure that all the bolts are tightened securely.  
Otherwise, the stand may topple over and get damaged.



## 5. Assemble KT-601 , JT-601 and KT-401DP (sold separately)



**SEIKO TIME SYSTEMS INC.**

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