



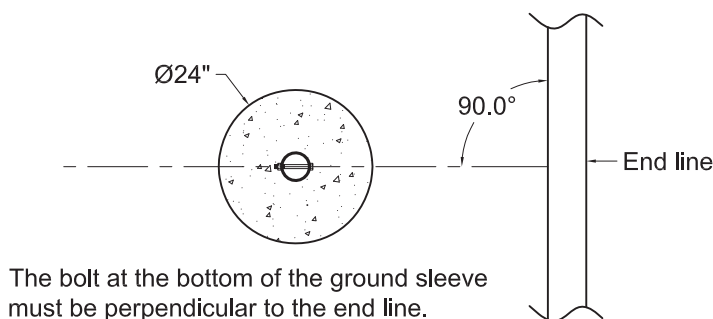
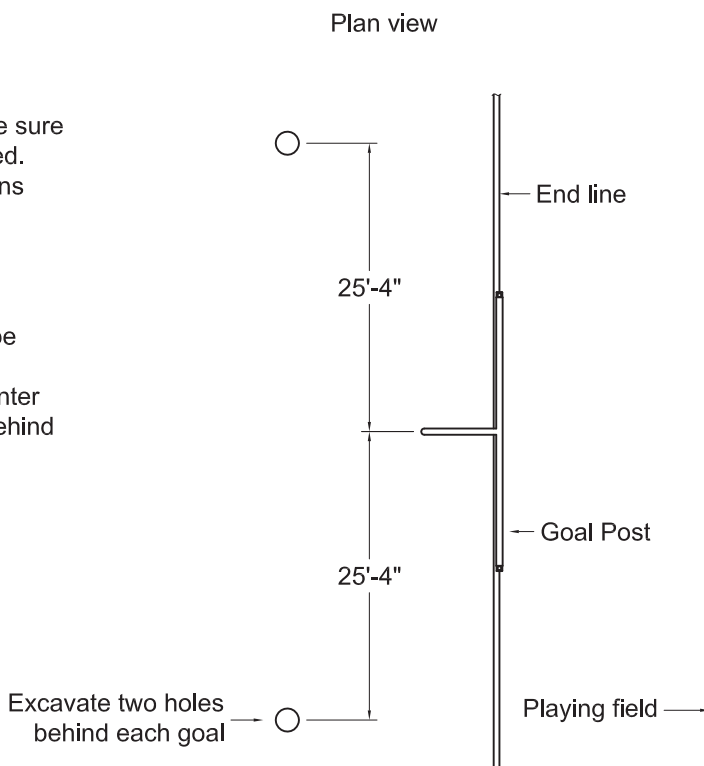
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F350 FOOTBALL GOAL BALL STOP NET GROUND SLEEVE INSTALLATION

Read all of the instructions before beginning. Make sure you have all the parts and all the tools you will need. Consult local codes and guidelines. Local conditions may require a different procedure, the following instructions should be considered recommended minimums.

Locate the ground sleeve positions. They should be behind the goal post, and the goal post should be centered between them. They should be 50'-8" center to center, and they should be an equal distance behind the end line.

At these locations, excavate a hole at least 24" in diameter and 62" deep.



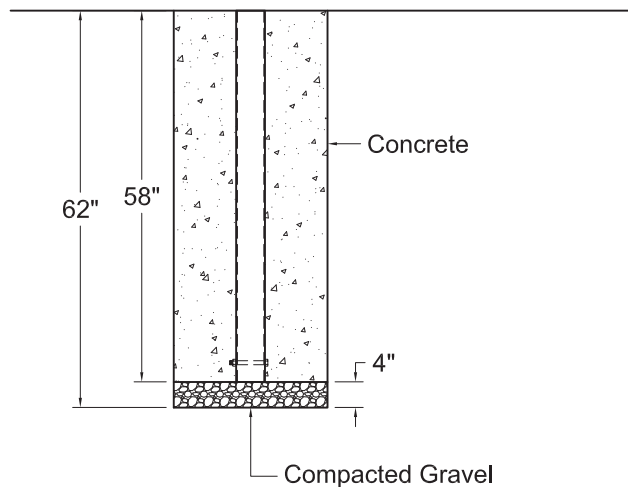
At the bottom of the hole place 4" of compacted gravel. The top of the compacted gravel should be 58" from the ground level.

The ground sleeve should be placed in the center of the hole with the bolt-end down. The bolt must be oriented correctly. There are two small holes in the top of the ground sleeve that are on the same axis as the bolt at the bottom, use these to help orient the ground sleeve. The bolt must be perpendicular to the end line.

Secure the ground sleeve in position with wire or some other suitable method. The ground sleeve must be plumb. Pour concrete in around the ground sleeve, slowly. Do not pour concrete into the ground sleeve.

Level the concrete off at ground level (the top of the ground sleeve). Cover the concrete with plastic to prevent moisture loss.

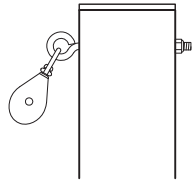
Let the concrete fully harden before continuing.



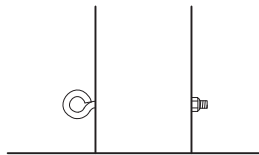


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F350 FOOTBALL GOAL BALL STOP NET POLE ASSEMBLY



Install the eyebolt and pulley at the top of the pole. Fasten it in place with a $\frac{5}{16}$ "-18 nylock nut. The pulley should be opposite the rope tie-off that is at the bottom of the pole.

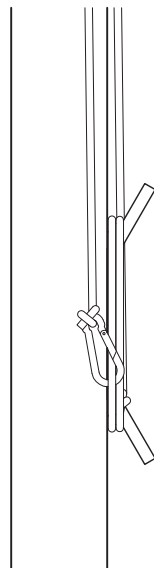
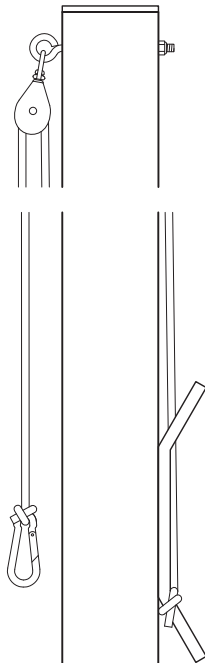


Install the lower eyebolt on the pole. Fasten it in place with a $\frac{5}{16}$ "-18 nylock nut. The eye should be opposite the rope tie-off.

Tie one end of the 75ft rope to the bottom of the rope tie off.

String the rope through the pulley at the top of the pole and back down to the tie off.

Tie the loose end of the rope to a snap hook.



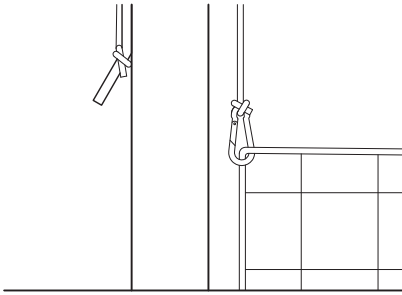
Loop the excess rope around the tie-off and clip the snap hook to it.





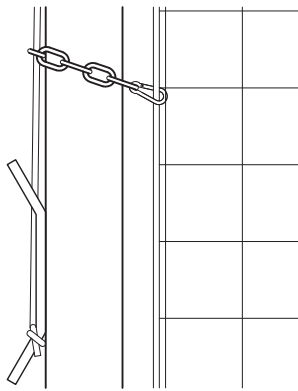
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F350 FOOTBALL GOAL BALL STOP NET POLE & NET INSTALLATION



After the concrete has fully hardened, insert the poles into the ground sleeves so that the rope tie-offs are to the outside.

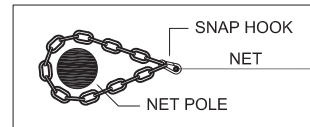
Weave the Net Support Cable in and out of the net mesh just under the top binding rope. The cable supports the net. The cable will be a foot shorter than the net at each end. Clip the snap hooks to the two top corners of the net and the cable loops.



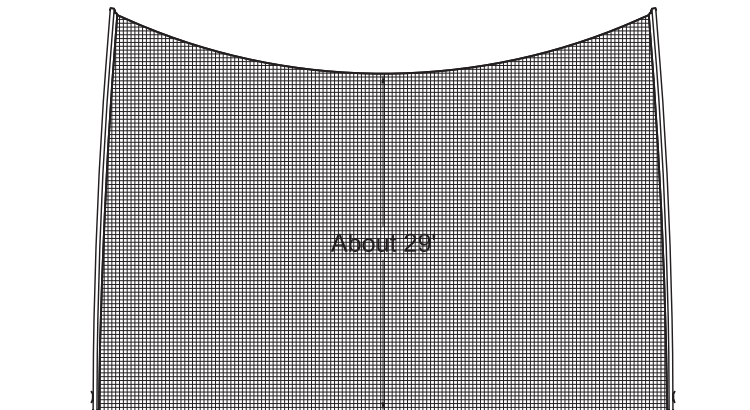
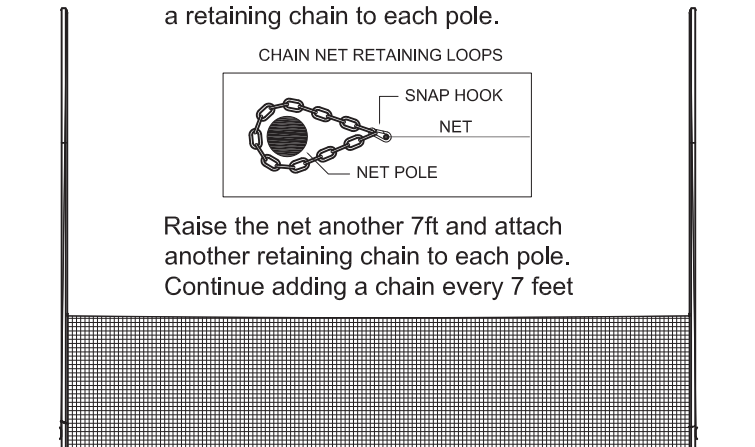
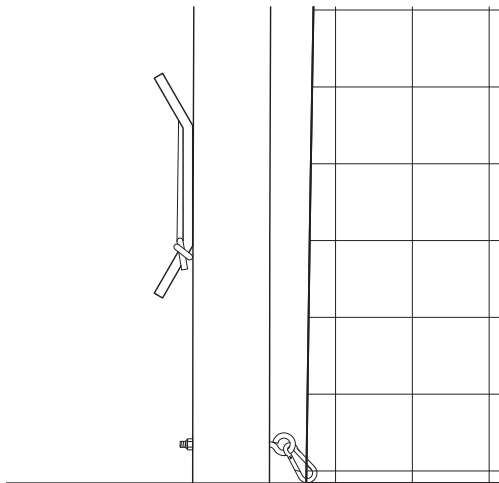
To minimize net sag, raise the net until the snap hooks meet the pulleys. The net poles will deflect inward under the tension required to support the net. With the net fully up attach the net corner to the bottom eye bolt with snap hook.

Raise the net approximately 7ft and attach a retaining chain to each pole.

CHAIN NET RETAINING LOOPS



Raise the net another 7ft and attach another retaining chain to each pole. Continue adding a chain every 7 feet



WARNING: Cancer and Reproductive Harm –
For more information go to www.p65warnings.ca.gov

The net should not be left up for extended periods of time and must be lowered in high wind conditions.