



ASSEMBLY INSTRUCTIONS

REAR SPREADER TUBE KITS

No. 41212G – 12' WIDE GOALS with 1-7/8" Dia. Backstays

No. 41218G – 18' WIDE GOALS with 1-7/8" Dia. Backstays

No. 41224G – 24' WIDE GOALS with 1-7/8" Dia. Backstays

No. 441S _ _ G – For No. 441 Series Portable Soccer Goals

WARNING

READ ALL INSTRUCTIONS THOROUGHLY BEFORE ATTEMPTING TO ASSEMBLE THIS EQUIPMENT. ASSEMBLY OF THIS EQUIPMENT MUST BE DONE BY PHYSICALLY CAPABLE ADULTS ONLY.

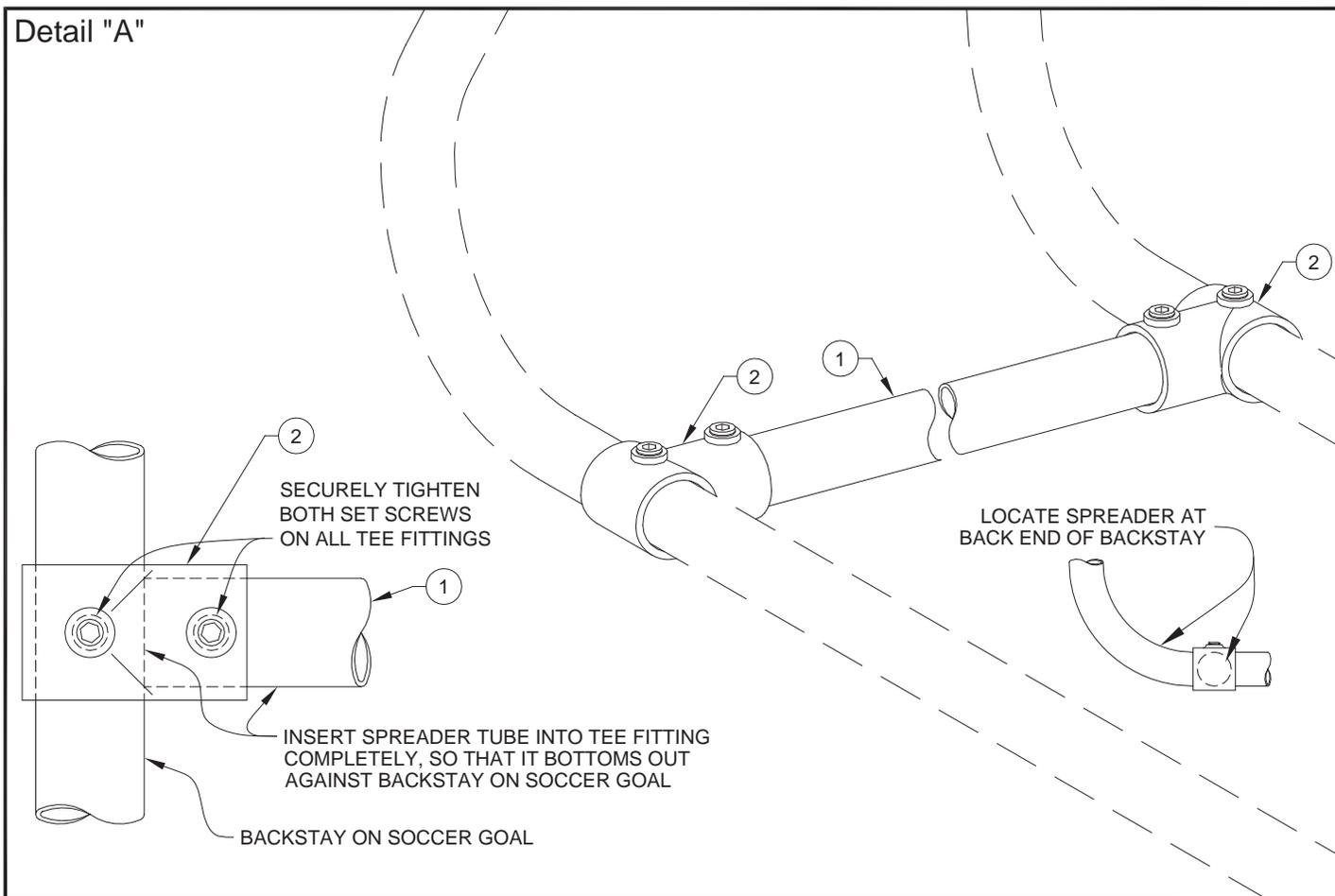
PARTS LIST					
Item No.	Part No.	41212G Quantity	41218G Quantity	41224G Quantity	Description
1	TUBR 00791 146 G	2			Spreader Tube: 1-7/8" Dia. x 12'-2" Lg.
1	TUBR 00791 218 G		2		Spreader Tube: 1-7/8" Dia. x 18'-2" Lg.
1	TUBR 00842 0G0			2	Spreader Tube: 1-7/8" Dia. x 24'-2" Lg.
2	TEES 00016 0G0	4	4	4	Tee Fitting: 1-7/8" to 1-7/8"

PARTS LIST							
Item No.	Part No.	441S06G Quantity	441S09G Quantity	441S12GG Quantity	441S18G Quantity	441S21G Quantity	Description
1	TUBR 00791 072 G	2					Spreader Tube: 1-7/8" Dia. x 6'-0" Lg.
1	TUBR 00791 108 G		2				Spreader Tube: 1-7/8" Dia. x 9'-0" Lg.
1	TUBR 00791 144 G			2			Spreader Tube: 1-7/8" Dia. x 12'-0" Lg.
1	TUBR 00791 222 G				2		Spreader Tube: 1-7/8" Dia. x 18'-6" Lg.
1	TUBR 00791 252 G					2	Spreader Tube: 1-7/8" Dia. x 21'-0" Lg.
2	TEES 00016 0G0	4	4	4	4	4	Tee Fitting: 1-7/8" to 1-7/8"

TOOLS REQUIRED: 5/16" Allen Wrench

Upon completion of the assembly/installation of this spreader kit, make sure this instruction sheet is in the possession of the owner or facility manager, to save for future reference, and to order replacement parts.

1. Assemble one tee fitting onto each backstay on each soccer goal, prior to assembling the backstays to the soccer goal. See Detail "A".
2. Assemble a rear spreader tube between and inside the two tee fittings on the portable soccer goal. Note – spreader assembly must be located at the back end of the backstays (where the backstays curve upward). Tighten all hardware securely. Repeat for second portable soccer goal. See Detail "A".



NOTE – If the optional No. 00413040 Internal Weight Bar Kit is being installed with the Rear Spreader Kit, the weight bars must be inserted inside the rear spreader tubes before the rear spreader tubes are assembled into the portable soccer goals.

⚠ WARNING: This product can expose you to Titanium Dioxide, which is known to the State of California to cause cancer. For more information go to www.p65warnings.ca.gov.

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SAVE THESE INSTRUCTIONS FOR FUTURE USE