

# 381085 AND 381165 BLEACHERS

OUTDOOR SEATING - 5 ROWS 8' AND 16' LONG

**Porter**

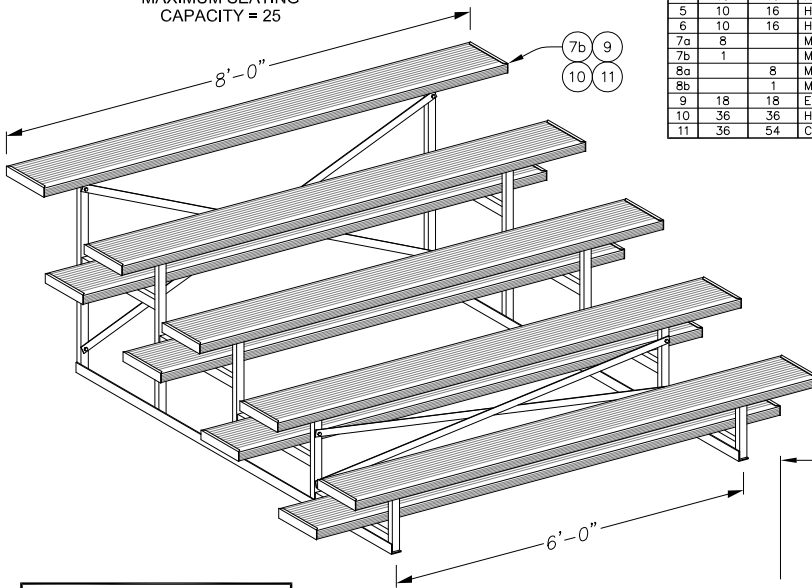
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SEATING SPECIFICATION SHEET

R-380-51

MODEL No. 381085

MAXIMUM SEATING  
CAPACITY = 25



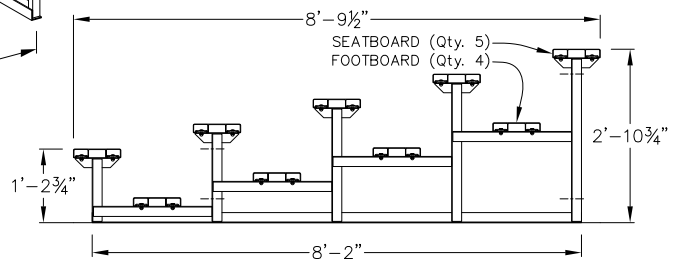
PARTS LIST				
No.	381 085 QTY.	381 165 QTY.	DESCRIPTION	
1	2	3	FRME 380 5 G	FRAME WELDMENT
2	2	4	BRCE 380 2 G	"X" BRACE: 6'-2 3/4" Lg.
3	2	4	BRCE 380 5 G	"X" BRACE: 6'-6 1/2" Lg.
4	10	16	HDWE 01124 0EO	3/8" x 1" Lg. HEX HEAD CAP SCREW (Grade 5)
5	10	16	HDWE 04002 0EO	3/8" LOCKWASHER
6	10	16	HDWE 03002 0EO	3/8" HEX NUT
7a	8		M86008	PLANK FOR SEATBOARD or FOOTBOARD: 8' Lg.
7b	1		M86008L	PLANK FOR SEATBOARD: 8' Lg. with WARNING LABELS
8a		8	M86016	PLANK FOR SEATBOARD or FOOTBOARD: 16' Lg.
8b			M86016L	PLANK FOR SEATBOARD: 16' Lg. with WARNING LABELS
9	18	18	ECAP 380 10	END CAP
10	36	36	HDWE 08042 000	POP RIVET
11	36	54	CLMP 380 10	PLANK CLAMP with HARDWARE

## NOTE

CHECK LOCAL BUILDING AND SAFETY  
CODES FOR COMPLIANCE WITH  
APPLICABLE CODES, BEFORE  
INSTALLING 5-ROW SEATING SYSTEMS.

## NOTE

ALL OUTDOOR SEATING SYSTEMS  
SHOULD BE ANCHORED TO RESIST  
WIND LOADS.

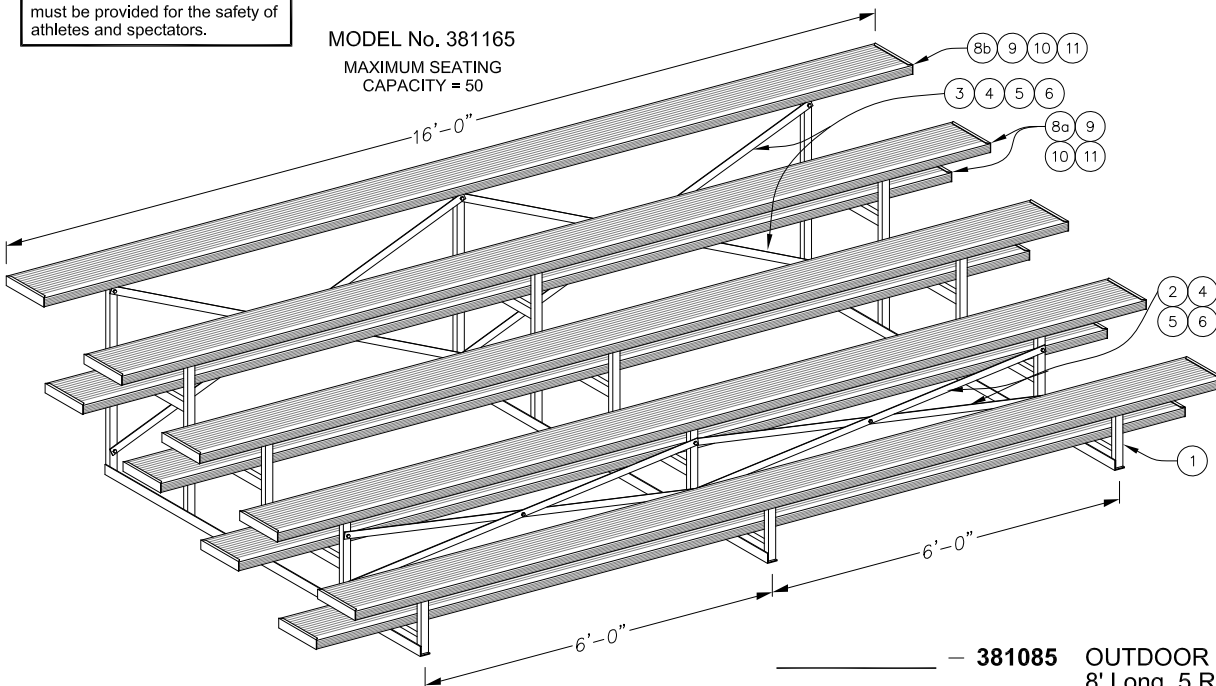


## WARNING

Bleachers must NOT be placed in  
close proximity to the activity  
area/field of play. An adequate  
safety buffer zone from the game  
line to the bleacher structure  
must be provided for the safety of  
athletes and spectators.

MODEL No. 381165

MAXIMUM SEATING  
CAPACITY = 50



— **381085** OUTDOOR SEATING  
8' Long, 5 Rows

— **381165** OUTDOOR SEATING  
16' Long, 5 Rows

**Porter**

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PROJECT NUMBER

PROJECT NAME

7/13/2012

# 381085 AND 381165 BLEACHERS

OUTDOOR SEATING - 5 ROWS 8' AND 16' LONG

## SPECIFICATIONS

### PORTER No. 381085 OUTDOOR SEATING SYSTEM 8'-0" LONG, 5 ROWS

Outdoor seating system shall consist of five (5) seatboards, four (4) footboards, two (2) support frame sections, and two (2) "X" brace sections.

Seat and footboards shall consist of extruded, aluminum alloy planks. Planks shall be 9-1/2" wide x 1-3/4" deep x 8'-0" long. Aluminum planks to have a non-slip, grooved-type top surface with reinforcing ribs on underside. Ends of planks shall be fitted with die-cut, formed aluminum caps to provide smooth end surfaces on all planks.

Support frames shall be fabricated from heavy structural steel angles into a unitized section, with a hot-dipped galvanized finish after final assembly, for superior corrosion resistance. Frames shall be spaced on 6'-0" centers, with lateral "X" bracing of 3/16" x 1" galvanized steel strips to provide maximum stability.

Overall size of seating system is 2' 10-3/4" high x 8' 9-1/2" wide x 8'-0" long.

Maximum seating capacity shall be 25 persons.

Outdoor Seating shall meet the BOCA National Building Code Section 1003 General Means of Egress, and Section 1008 Assembly, requirements.

### PORTER No. 381165 OUTDOOR SEATING SYSTEM 16'-0" LONG, 5 ROWS

Same specification as No. 381085 above, except outdoor seating system shall consist of five (5) seatboards, four (4) footboards, three (3) support frame sections, and four (4) "X" brace sections. Seat and footboard planks shall be 9-1/2" wide x 1-3/4" deep x 16'-0" long.

Overall size of seating system is 2' 10-3/4" high x 8' 9-1/2" wide x 16'-0" long.

Maximum seating capacity shall be 50 persons.

#### **NOTE**

CHECK LOCAL BUILDING AND SAFETY  
CODES FOR COMPLIANCE WITH  
APPLICABLE CODES, BEFORE  
INSTALLING 5-ROW SEATING SYSTEMS