

381084 AND 381164 BLEACHERS

OUTDOOR SEATING - 4 ROWS 8' AND 16' LONG

Porter

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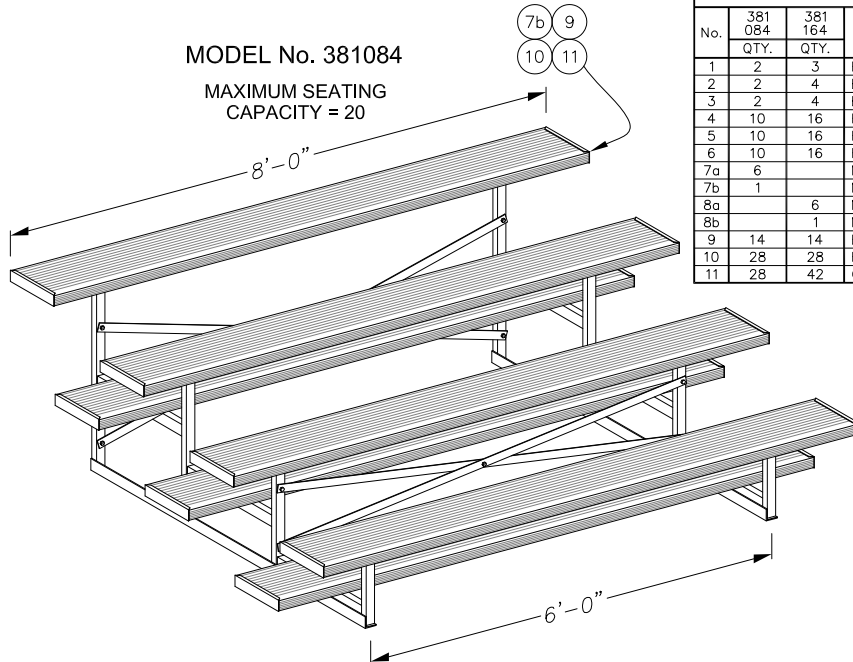
SEATING SPECIFICATION SHEET

R-380-41

7/13/2012

MODEL No. 381084

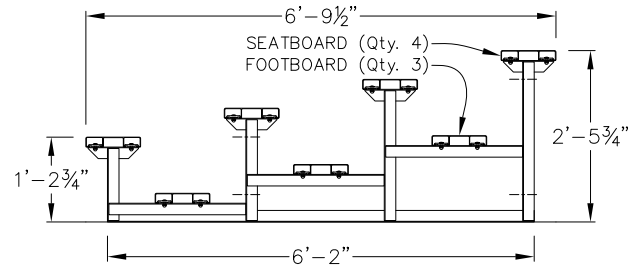
MAXIMUM SEATING
CAPACITY = 20



PARTS LIST				
No.	381 084 QTY.	381 164 QTY.	DESCRIPTION	
1	2	3	FRME 380 4 G	FRAME WELDMENT
2	2	4	BRCE 380 2 G	"X" BRACE: 6'-2 1/4" Lg.
3	2	4	BRCE 380 4 G	"X" BRACE: 6'-4 3/4" Lg.
4	10	16	HDWE 01124 0EO	3/8" x 1" Lg. HEX HEAD CAP SCREW (Grade 5)
5	10	16	HDWE 04002 0EO	3/8" LOCKWASHER
6	10	16	HDWE 03002 0EO	3/8" HEX NUT
7a	6		M86008	PLANK FOR SEATBOARD or FOOTBOARD: 8' Lg.
7b	1		M86008L	PLANK FOR SEATBOARD: 8' Lg. with WARNING LABELS
8a		6	M86016	PLANK FOR SEATBOARD or FOOTBOARD: 16' Lg.
8b		1	M86016L	PLANK FOR SEATBOARD: 16' Lg. with WARNING LABELS
9	14	14	ECAP 380 10	END CAP
10	28	28	HDWE 08042 000	POP RIVET
11	28	42	CLMP 380 10	PLANK CLAMP with HARDWARE

NOTE

ALL OUTDOOR SEATING SYSTEMS
SHOULD BE ANCHORED TO RESIST
WIND LOADS.

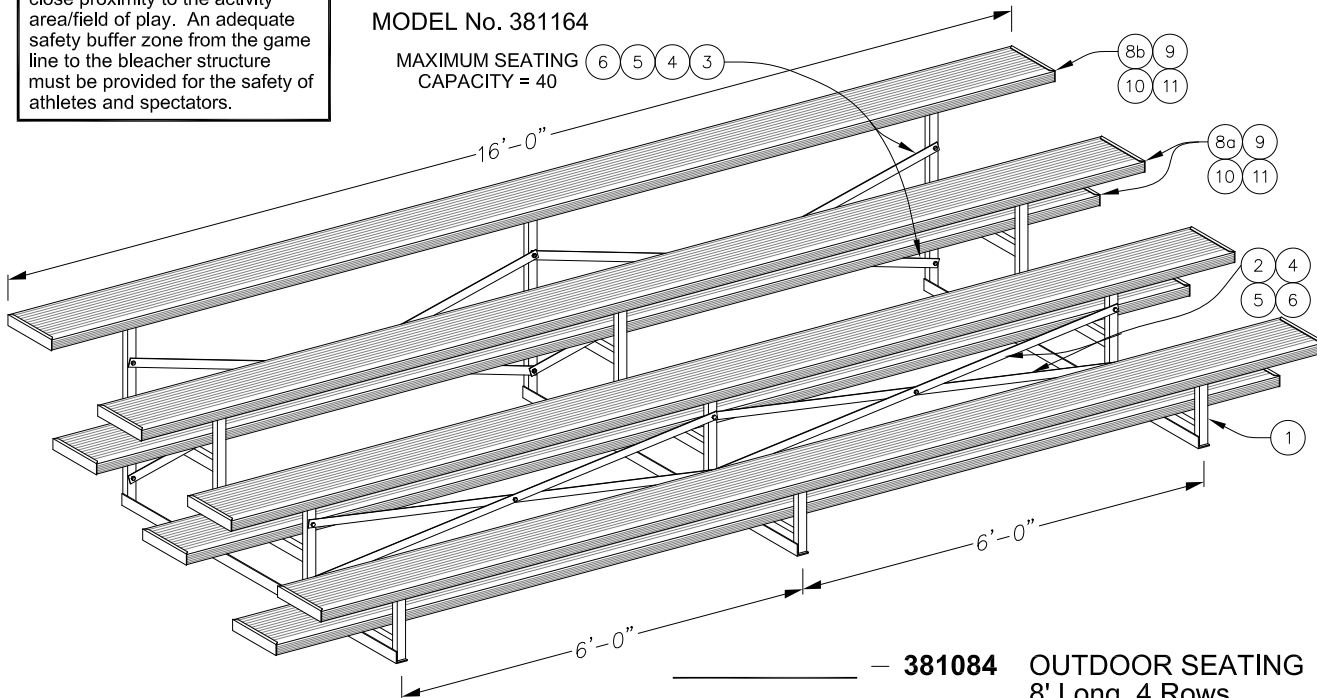


WARNING

Bleachers must NOT be placed in close proximity to the activity area/field of play. An adequate safety buffer zone from the game line to the bleacher structure must be provided for the safety of athletes and spectators.

MODEL No. 381164

MAXIMUM SEATING
CAPACITY = 40



— **381084** OUTDOOR SEATING
8' Long, 4 Rows

— **381164** OUTDOOR SEATING
16' Long, 4 Rows

Porter[®]

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PROJECT NUMBER

PROJECT NAME

381084 AND 381164 BLEACHERS

OUTDOOR SEATING - 4 ROWS 8' AND 16' LONG

SPECIFICATIONS

PORTER No. 381084 OUTDOOR SEATING SYSTEM **8'-0" LONG, 4 ROWS**

Outdoor seating system shall consist of four (4) seatboards, three (3) footboards, two (2) support frame sections, and two (2) "X" brace sections.

Seat and footboards shall consist of extruded, aluminum alloy planks. Planks shall be 9-1/2" wide x 1-3/4" deep x 8'-0" long. Aluminum planks to have a non-slip, grooved-type top surface with reinforcing ribs on underside. Ends of planks shall be fitted with die-cut, formed aluminum caps to provide smooth end surfaces on all planks.

Support frames shall be fabricated from heavy structural steel angles into a unitized section, with a hot-dipped galvanized finish after final assembly, for superior corrosion resistance. Frames shall be spaced on 6'-0" centers, with lateral "X" bracing of 3/16" x 1" galvanized steel strips to provide maximum stability.

Overall size of seating system is 2' 5-3/4" high x 6' 9-1/2" wide x 8'-0" long.

Maximum seating capacity shall be 20 persons.

Outdoor Seating shall meet the BOCA National Building Code Section 1003 General Means of Egress, and Section 1008 Assembly, requirements.

PORTER No. 381164 OUTDOOR SEATING SYSTEM **16'-0" LONG, 4 ROWS**

Same specification as No. 381084 above, except outdoor seating system shall consist of four (4) seatboards, three (3) footboards, three (3) support frame sections, and four (4) "X" brace sections. Seat and footboard planks shall be 9-1/2" wide x 1-3/4" deep x 16'-0" long.

Overall size of seating system is 2' 5-3/4" high x 6' 9-1/2" wide x 16'-0" long.

Maximum seating capacity shall be 40 persons.