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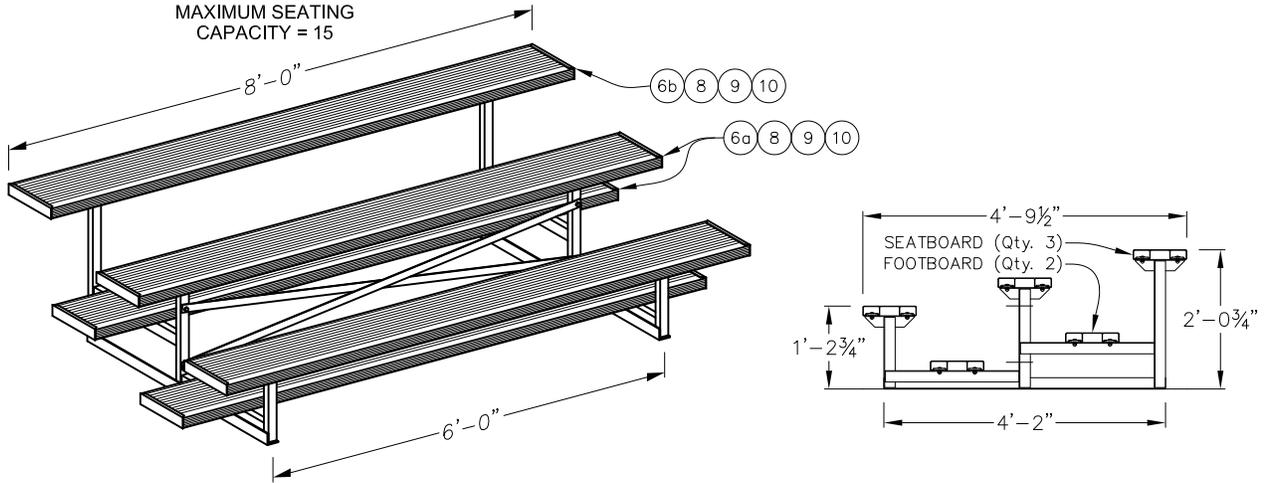
381083 AND 381163 BLEACHERS

NOTE
ALL OUTDOOR SEATING SYSTEMS
SHOULD BE ANCHORED TO RESIST
WIND LOADS.

PARTS LIST					
No.	381083	381163	DESCRIPTION		
	QTY.	QTY.			
1	2	3	FRME 380 3 G	FRAME WELDMENT	
2	2	4	BRCE 380 2 G	"X" BRACE: 6'-2 1/2" Lg.	
3	5	8	HDWE 01124 0E0	3/8" x 1" Lg. HEX HEAD CAP SCREW (Grade 5)	
4	5	8	HDWE 01124 0E0	3/8" LOCKWASHER	
5	5	8	HDWE 03002 0E0	3/8" HEX NUT	
6a	4		M86008	PLANK FOR SEATBOARD or FOOTBOARD: 8' Lg.	
6b	1		M86008L	PLANK FOR SEATBOARD: 8' Lg. with WARNING LABELS	
7a		4	M86016	PLANK FOR SEATBOARD or FOOTBOARD: 15' Lg.	
7b		1	M86016L	PLANK FOR SEATBOARD: 15' Lg. with WARNING LABELS	
8	10	10	ECAP 380 11	END CAP	
9	20	20	HDWE 06228	#10 x 5/8" SELF DRILLING SCREW	
10	20	30	CLMP 380 10	PLANK CLAMP with HARDWARE	

MODEL No. 381083

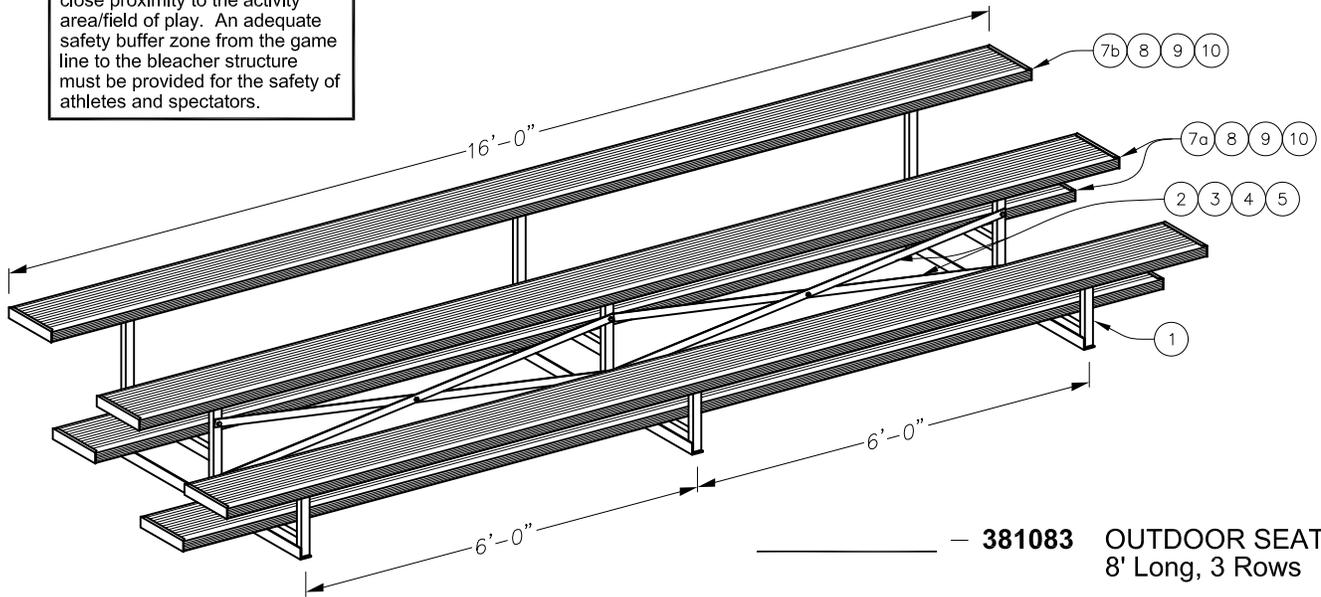
MAXIMUM SEATING
CAPACITY = 15



MODEL No. 381163

MAXIMUM SEATING
CAPACITY = 30

WARNING
Bleachers must NOT be placed in close proximity to the activity area/field of play. An adequate safety buffer zone from the game line to the bleacher structure must be provided for the safety of athletes and spectators.



- **381083** OUTDOOR SEATING
8' Long, 3 Rows
- **381163** OUTDOOR SEATING
16' Long, 3 Rows



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**381083 AND 381163
BLEACHERS**

SPECIFICATIONS

No. 381083 OUTDOOR SEATING SYSTEM 8'-0" LONG, 3 ROWS

Outdoor seating system shall consist of three (3) seatboards, two (2) footboards, two (2) support frame sections, and one (1) "X" brace section.

Seat and footboards shall consist of extruded, aluminum alloy planks. Planks shall be 9-1/2" wide x 1-3/4" deep x 8'-0" long. Aluminum planks to have a non-slip, grooved-type top surface with reinforcing ribs on underside. Ends of planks shall be capped.

Support frames shall be fabricated from heavy structural steel angles into a unitized section, with a hot-dipped galvanized finish after final assembly, for superior corrosion resistance. Frames shall be spaced on 6'-0" centers, with lateral "X" bracing of 3/16" x 1" galvanized steel strips to provide maximum stability.

Overall size of seating system is 2' 0-3/4" high x 4' 9-1/2" wide x 8'-0" long.

Maximum seating capacity shall be 15 persons.

Outdoor Seating shall meet the BOCA National Building Code Section 1003 General Means of Egress, and Section 1008 Assembly, requirements.

No. 381163 OUTDOOR SEATING SYSTEM 16'-0" LONG, 3 ROWS

Same specification as No. 381083 above, except outdoor seating system shall consist of three (3) seatboards, two (2) footboards, three (3) support frame sections, and two (2) "X" brace sections. Seat and footboard planks shall be 9-1/2" wide x 1-3/4" deep x 16'-0" long.

Overall size of seating system is 2' 0-3/4" high x 4' 9-1/2" wide x 16'-0" long.

Maximum seating capacity shall be 30 persons.