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## 381083 AND 381163 BLEACHERS

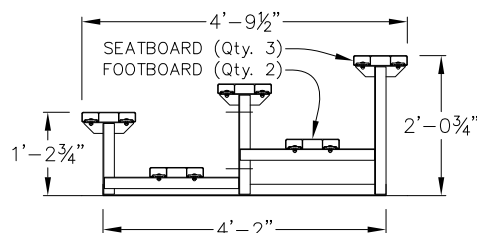
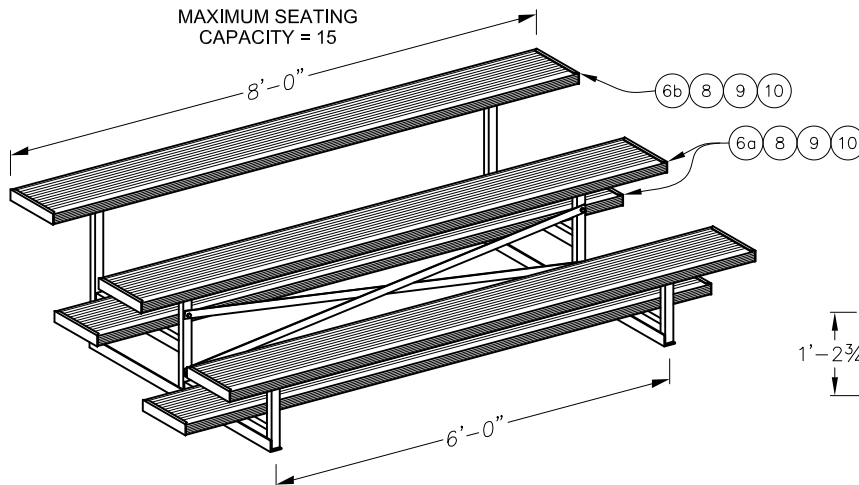
### NOTE

ALL OUTDOOR SEATING SYSTEMS  
SHOULD BE ANCHORED TO RESIST  
WIND LOADS.

PARTS LIST				
No.	381083 QTY.	381163 QTY.	DESCRIPTION	
1	2	3	FRME 380 3 G	FRAME WELDMENT
2	2	4	BRCE 380 2 G	"X" BRACE: 6'-2 1/2" Lg.
3	5	8	HDWE 01124 0E0	3/8" x 1" Lg. HEX HEAD CAP SCREW (Grade 5)
4	5	8	HDWE 01124 0E0	3/8" LOCKWASHER
5	5	8	HDWE 03002 0E0	3/8" HEX NUT
6a	4		M86008	PLANK FOR SEATBOARD or FOOTBOARD: 8' Lg.
6b	1		M86008L	PLANK FOR SEATBOARD: 8' Lg. with WARNING LABELS
7a		4	M86016	PLANK FOR SEATBOARD or FOOTBOARD: 15' Lg.
7b		1	M86016L	PLANK FOR SEATBOARD: 15' Lg. with WARNING LABELS
8	10	10	ECAP 380 11	END CAP
9	20	20	HDWE 06228	#10 x 5/8" SELF DRILLING SCREW
10	20	30	CLMP 380 10	PLANK CLAMP with HARDWARE

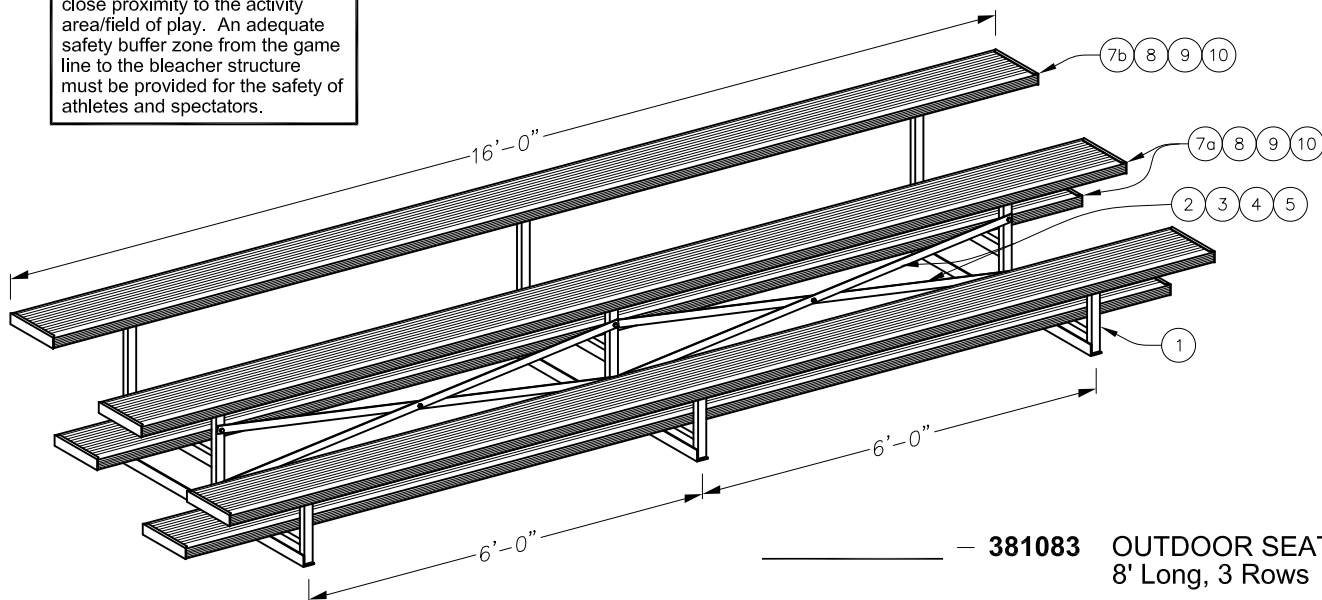
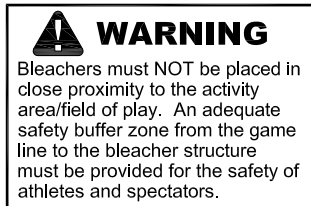
MODEL No. 381083

MAXIMUM SEATING  
CAPACITY = 15



MODEL No. 381163

MAXIMUM SEATING  
CAPACITY = 30



— **381083** OUTDOOR SEATING  
8' Long, 3 Rows

— **381163** OUTDOOR SEATING  
16' Long, 3 Rows

**SPECIFICATIONS**

**No. 381083 OUTDOOR SEATING SYSTEM**  
**8'-0" LONG, 3 ROWS**

Outdoor seating system shall consist of three (3) seatboards, two (2) footboards, two (2) support frame sections, and one (1) "X" brace section.

Seat and footboards shall consist of extruded, aluminum alloy planks. Planks shall be 9-1/2" wide x 1-3/4" deep x 8'-0" long. Aluminum planks to have a non-slip, grooved-type top surface with reinforcing ribs on underside. Ends of planks shall be capped.

Support frames shall be fabricated from heavy structural steel angles into a unitized section, with a hot-dipped galvanized finish after final assembly, for superior corrosion resistance. Frames shall be spaced on 6'-0" centers, with lateral "X" bracing of 3/16" x 1" galvanized steel strips to provide maximum stability.

Overall size of seating system is 2' 0-3/4" high x 4' 9-1/2" wide x 8'-0" long.

Maximum seating capacity shall be 15 persons.

Outdoor Seating shall meet the BOCA National Building Code Section 1003 General Means of Egress, and Section 1008 Assembly, requirements.

**No. 381163 OUTDOOR SEATING SYSTEM**  
**16'-0" LONG, 3 ROWS**

Same specification as No. 381083 above, except outdoor seating system shall consist of three (3) seatboards, two (2) footboards, three (3) support frame sections, and two (2) "X" brace sections. Seat and footboard planks shall be 9-1/2" wide x 1-3/4" deep x 16'-0" long.

Overall size of seating system is 2' 0-3/4" high x 4' 9-1/2" wide x 16'-0" long.

Maximum seating capacity shall be 30 persons.