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TRACK SHELTER ASSEMBLY



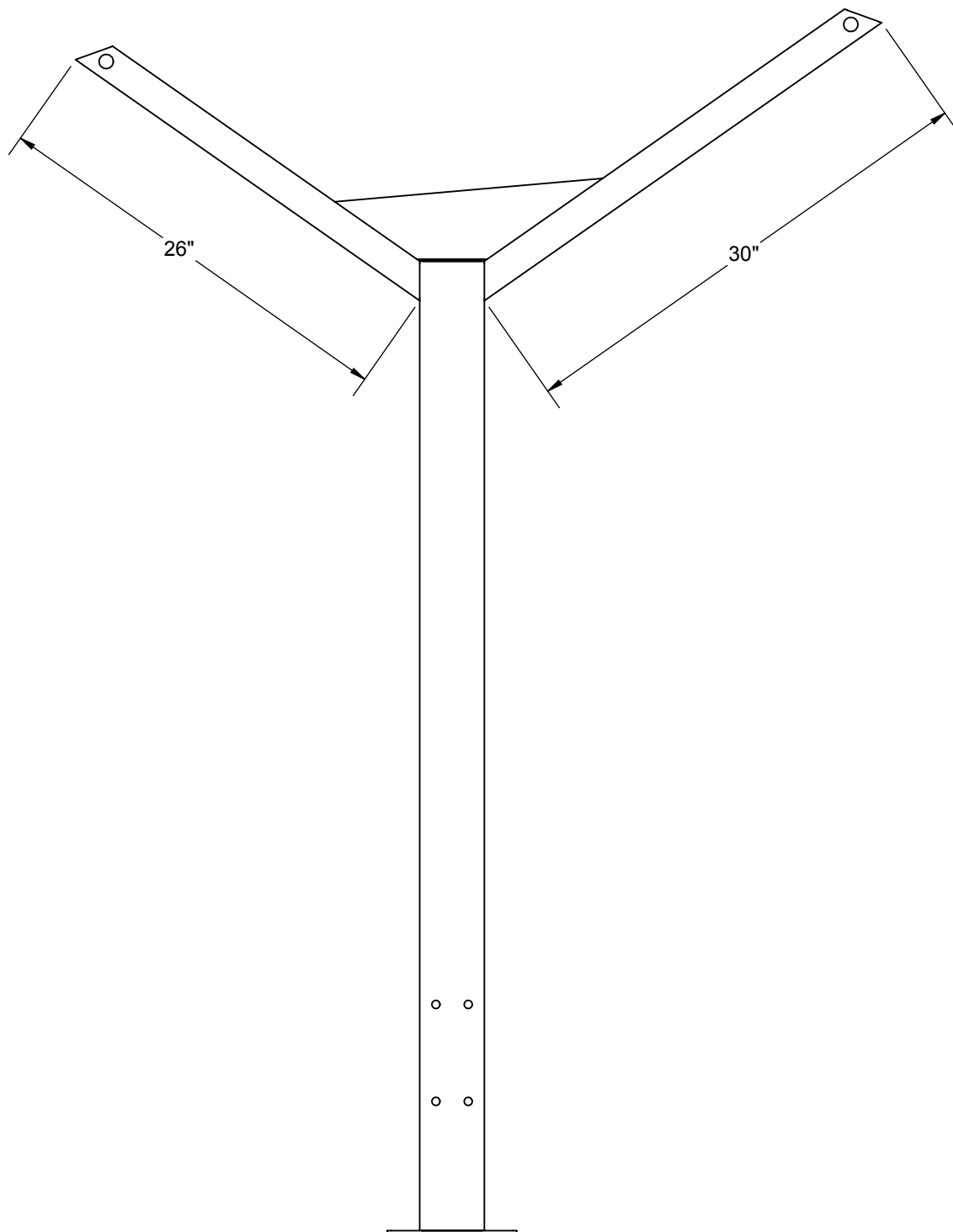
Specifications:

This portable shelter has 360 degree seating that will seat 12 athletes comfortably. The custom graphic vinyl roof can be tensioned with turnbuckles to prevent water from pooling on top. The never flat wheels can be locked to prevent shelter from rolling out of position. The base and uprights are made from steel and the roof frame is made from aluminum. A shelf behind the backrests provides a spot for athletes to place their belongings.



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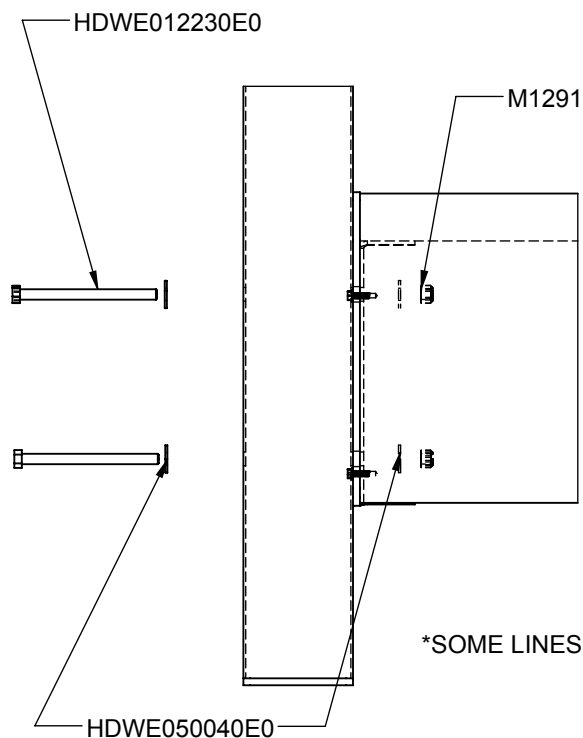
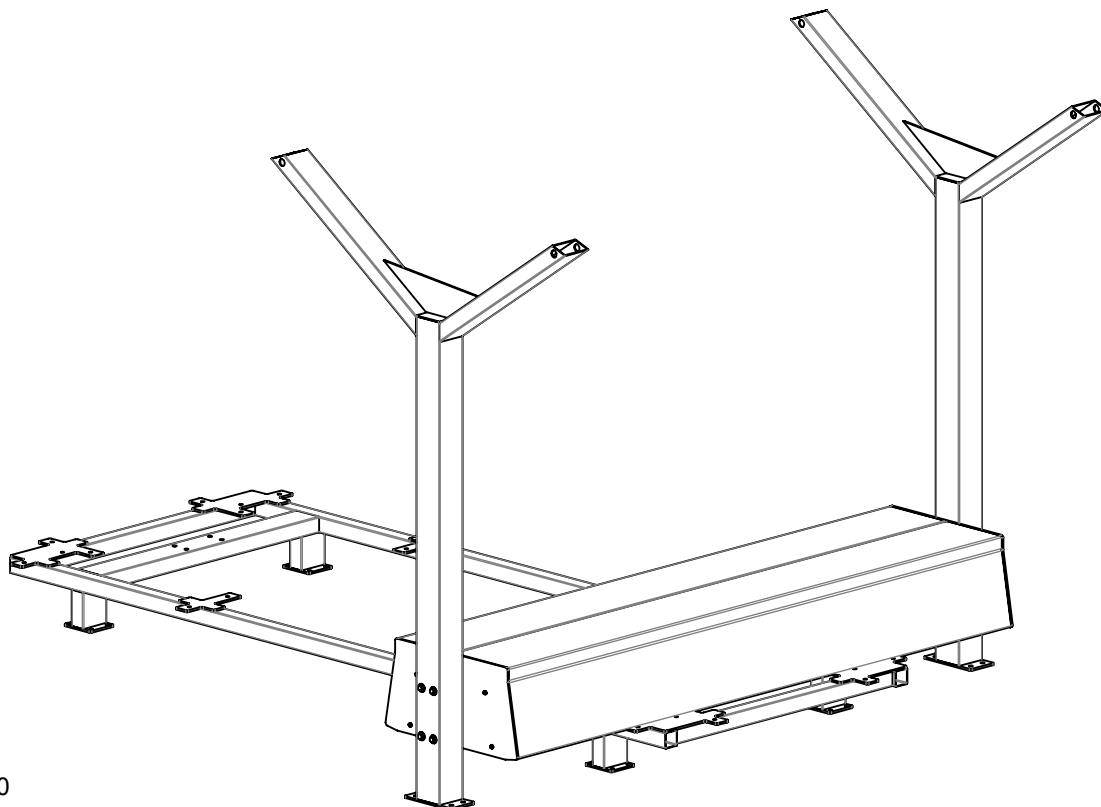
ATTENTION:

**BEFORE STARTING ASSEMBLY, NOTE THE ORIENTATION OF THE UPRIGHTS
THEY ARE NOT SYMMETRIC AND MUST BE FACING THE SAME WAY TO MOUNT THE ROOF**



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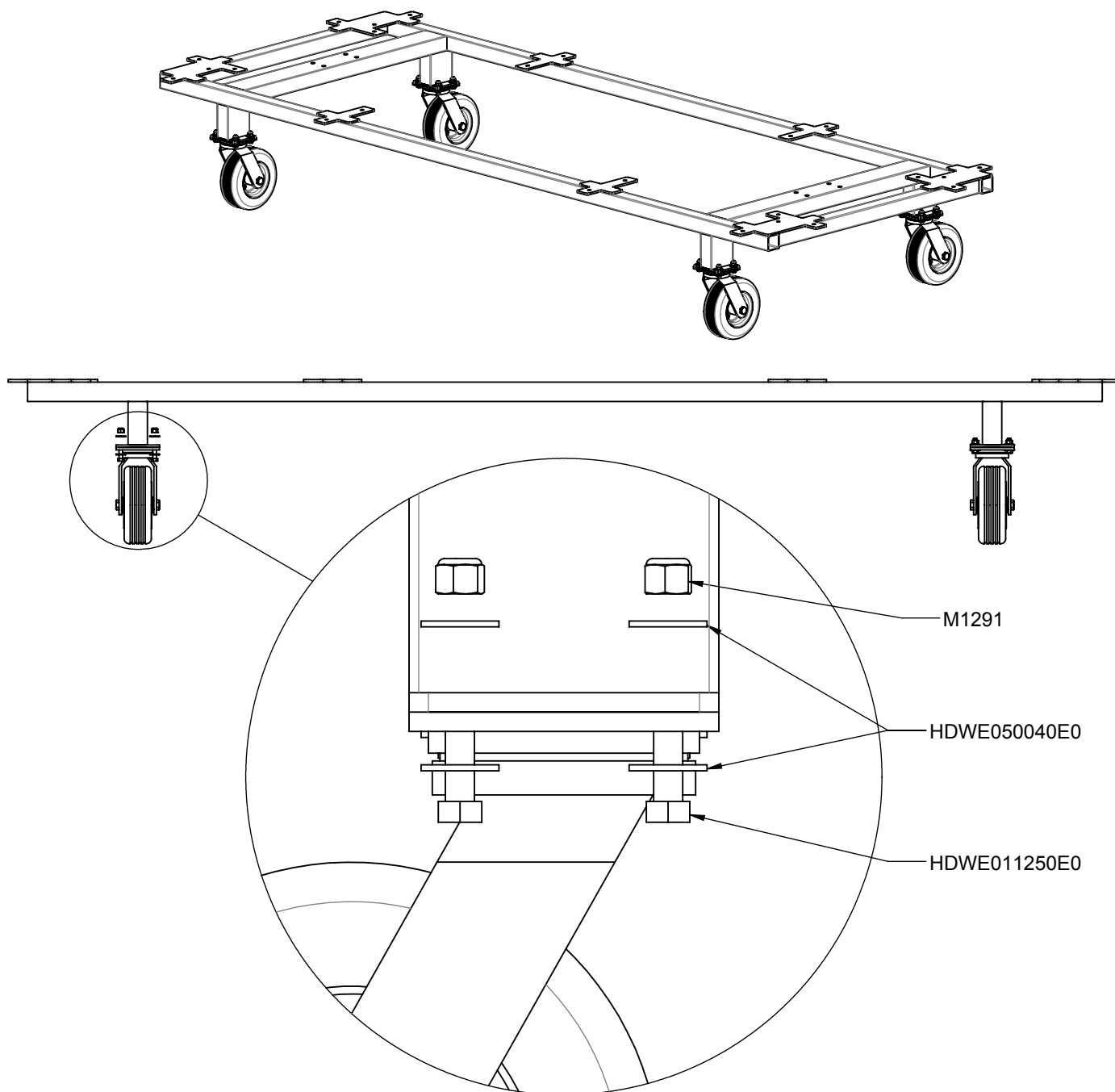
SOME LINES HIDDEN FOR CLARITY

- LAY BACKREST FRAME ACROSS BASE FRAME •
- BASE FRAME WILL HOLD BACKREST AT CORRECT HEIGHT TO ATTACH UPRIGHTS •
- TIGHTEN UPRIGHTS TO APPROXIMATELY 80% •
- SET BACKREST AND UPRIGHTS TO THE SIDE FOR NEXT STEP •



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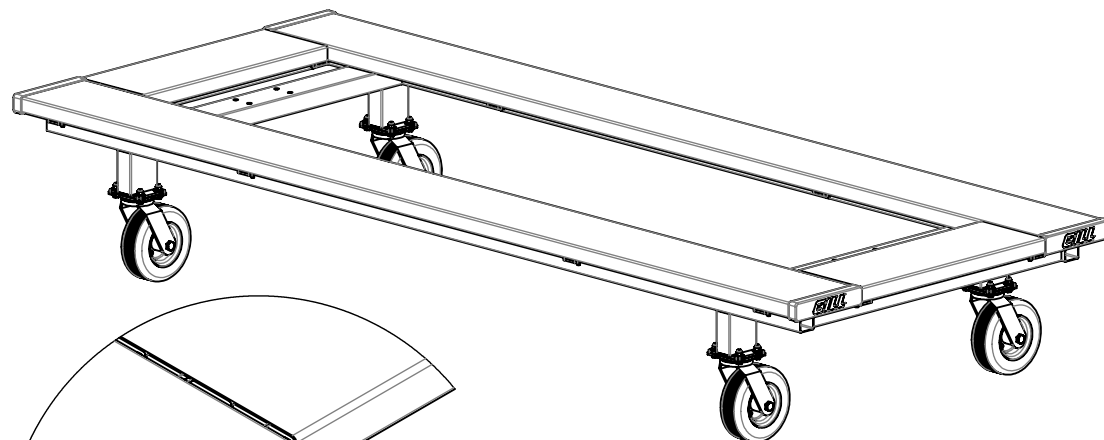
****NOTE ORIENTATION OF BOLTS****

- FLIP BASE WELDMENT UPSIDE DOWN FOR EASIER WHEEL ASSEMBLY •
- ATTACH WHEELS WITH SUPPLIED HARDWARE •
- FLIP BASE ONTO WHEELS •



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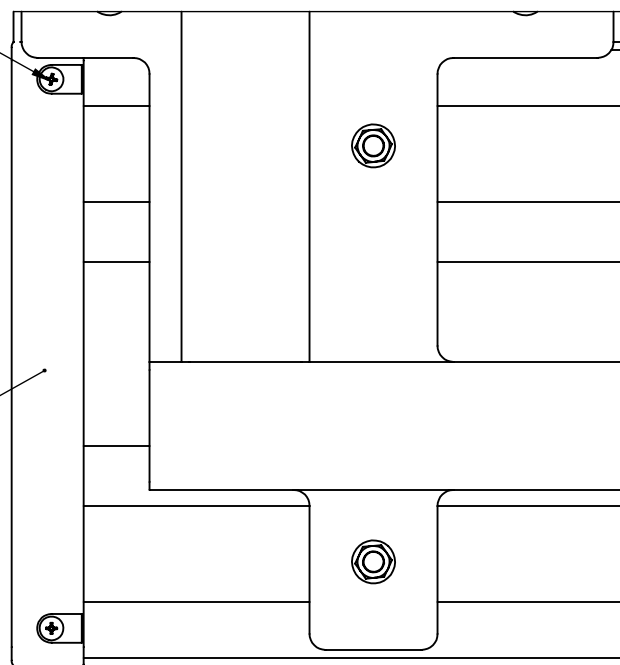
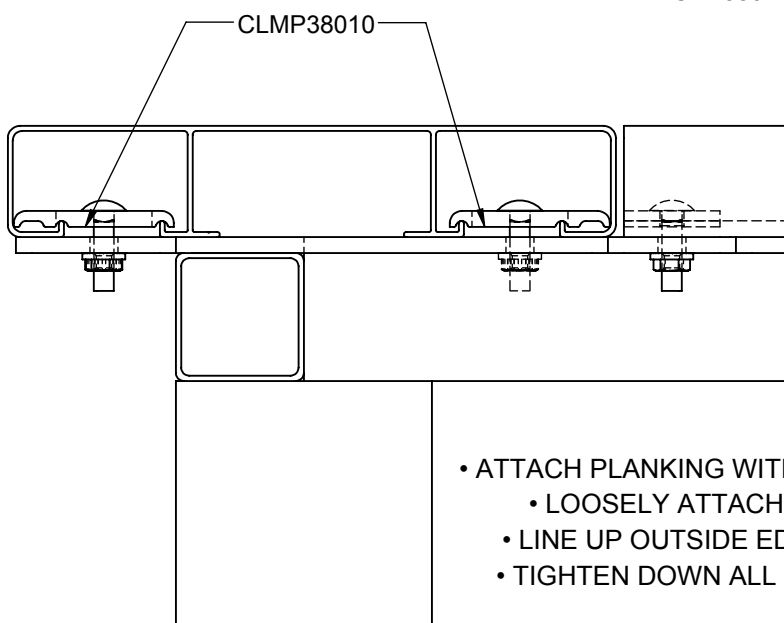
TRACK SHELTER ASSEMBLY



HDWE06228

ECAP38011

- ATTACH PLANKING CAPS FIRST •
- USE SELF DRILLING SCREWS AND DRILL •
- MAKE SURE CAPS ARE FULLY SEATED AGAINST PLANK •
- CAPS ARE ONLY PLACED ON LONGER SEAT PLANK •



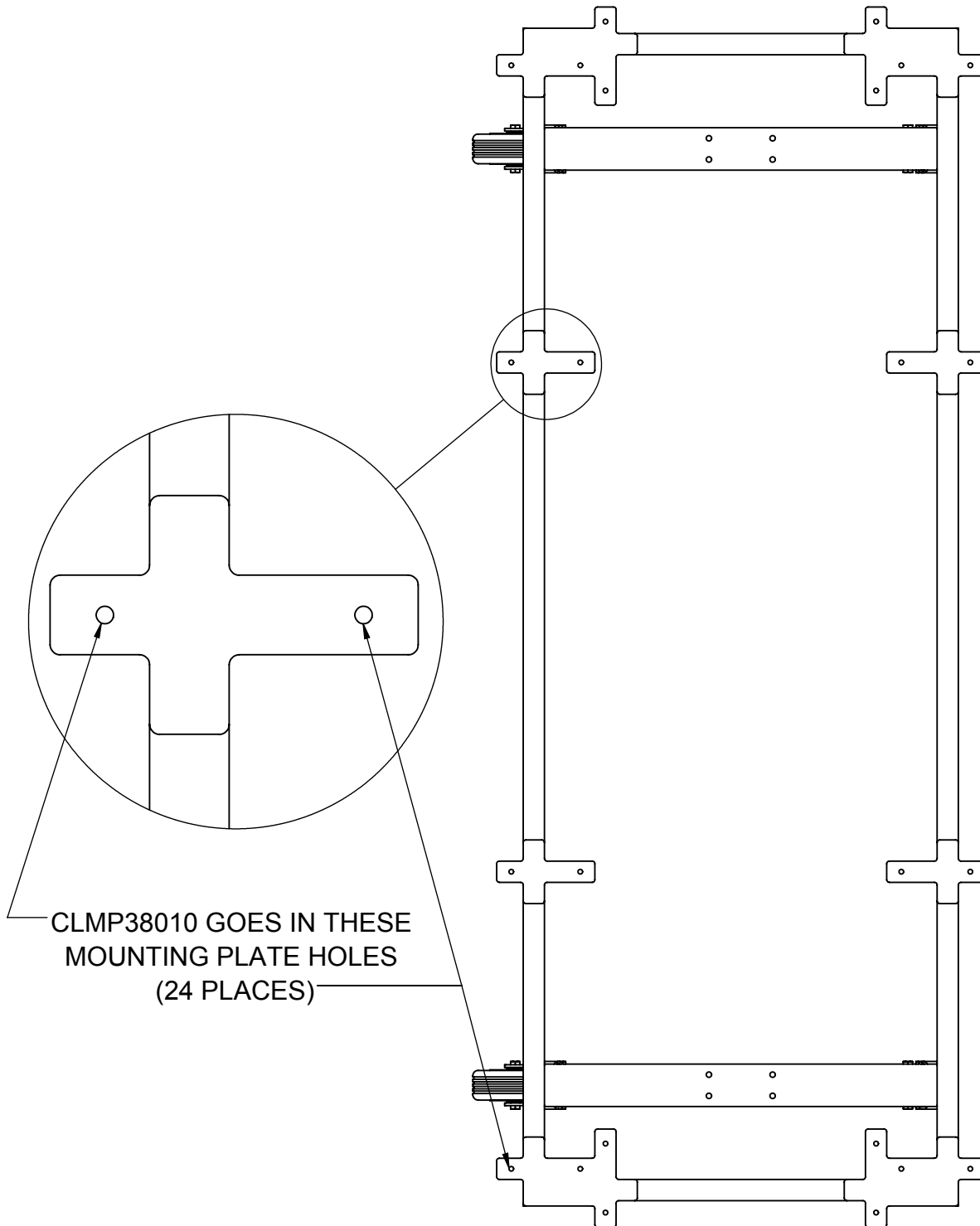
BOTTOM VIEW

- ATTACH PLANKING WITH SUPPLIED CLAMPS, CARRIAGE BOLT, & FLANGE NUT •
- LOOSELY ATTACH ALL PLANKS BEFORE TIGHTENING COMPLETELY •
- LINE UP OUTSIDE EDGE OF PLANKS WITH EDGE OF MOUNTING PLATES •
- TIGHTEN DOWN ALL PLANKS WHILE MAKING SURE THEY STAY IN PLACE •



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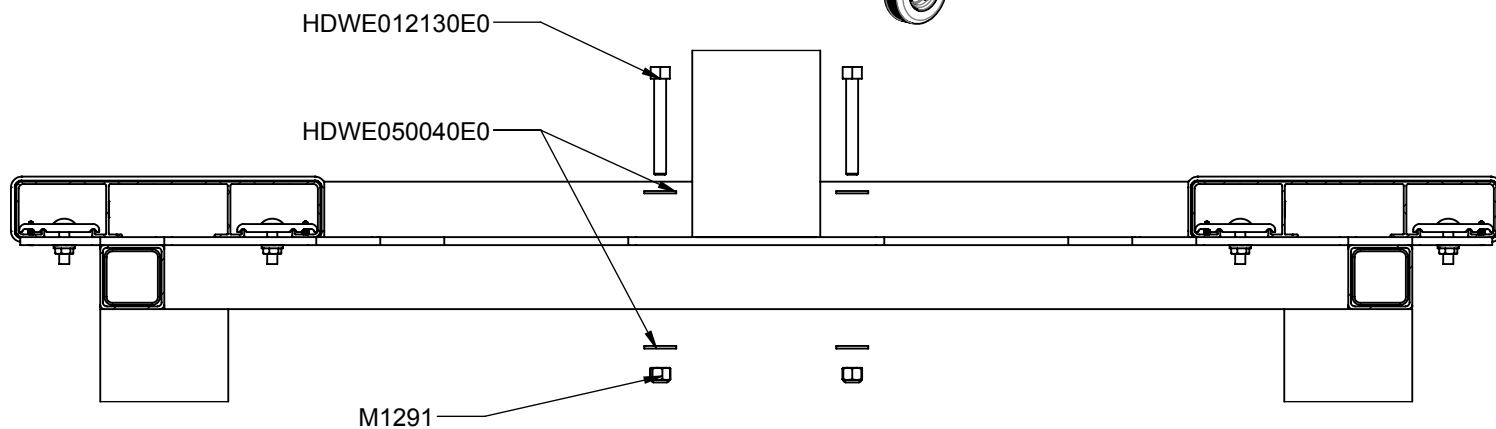
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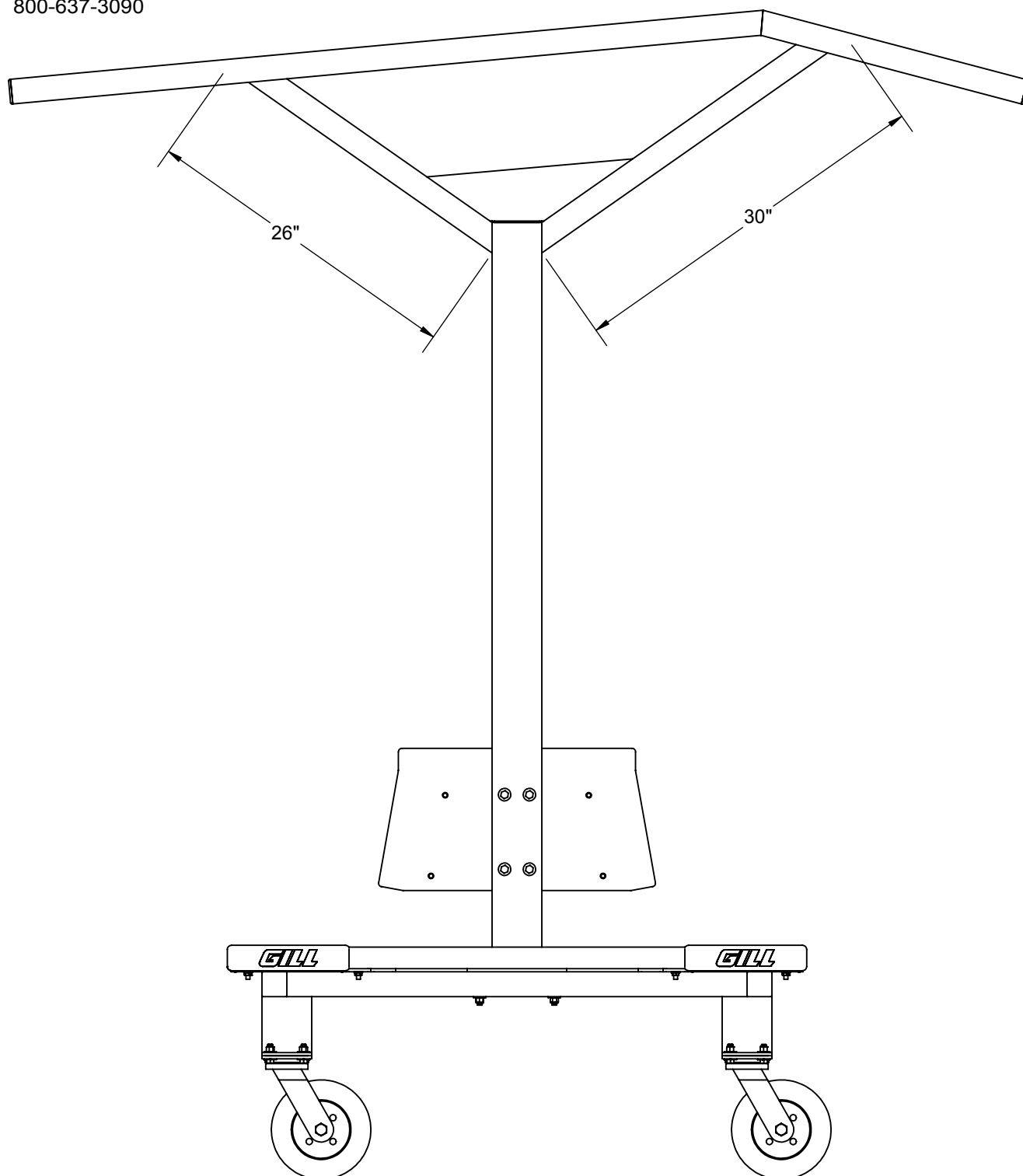


- WITH HELP FROM SECOND PERSON, PLACE UPRIGHTS AND BACKREST IN PLACE •
 - LOOSELY ATTACH BOTH UPRIGHTS •
 - TIGHTEN BOLTS TO 80% •
- LEAVING BOLTS SLIGHTLY LOOSE WILL AID IN ATTACHING THE ROOF FRAME •



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ATTENTION:
SHORT SIDE OF ROOF FRAME MOUNTS TO LONGER ARM OF UPRIGHT

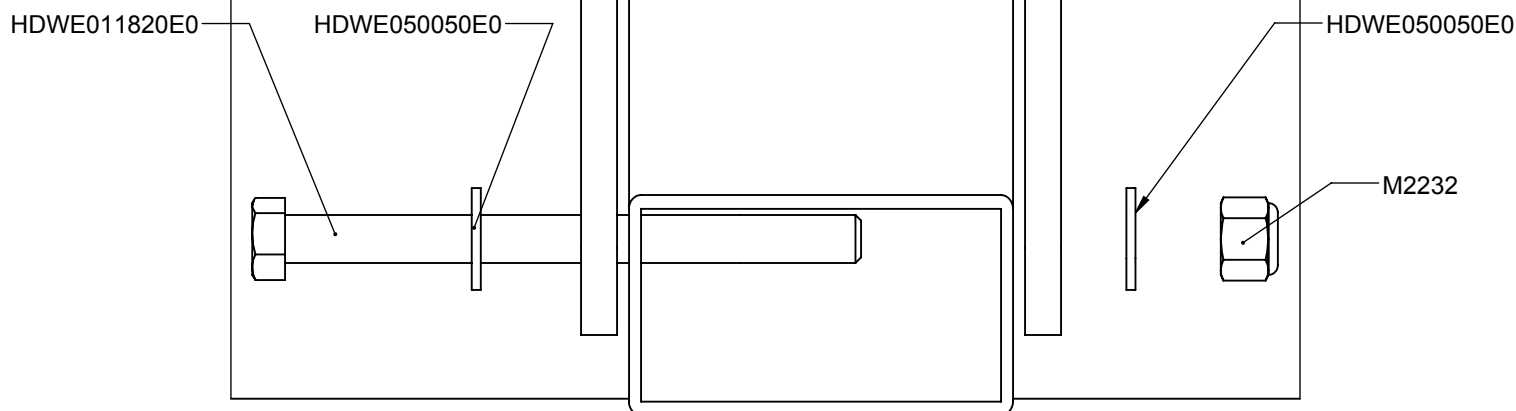


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TRACK SHELTER ASSEMBLY



TOP VIEW

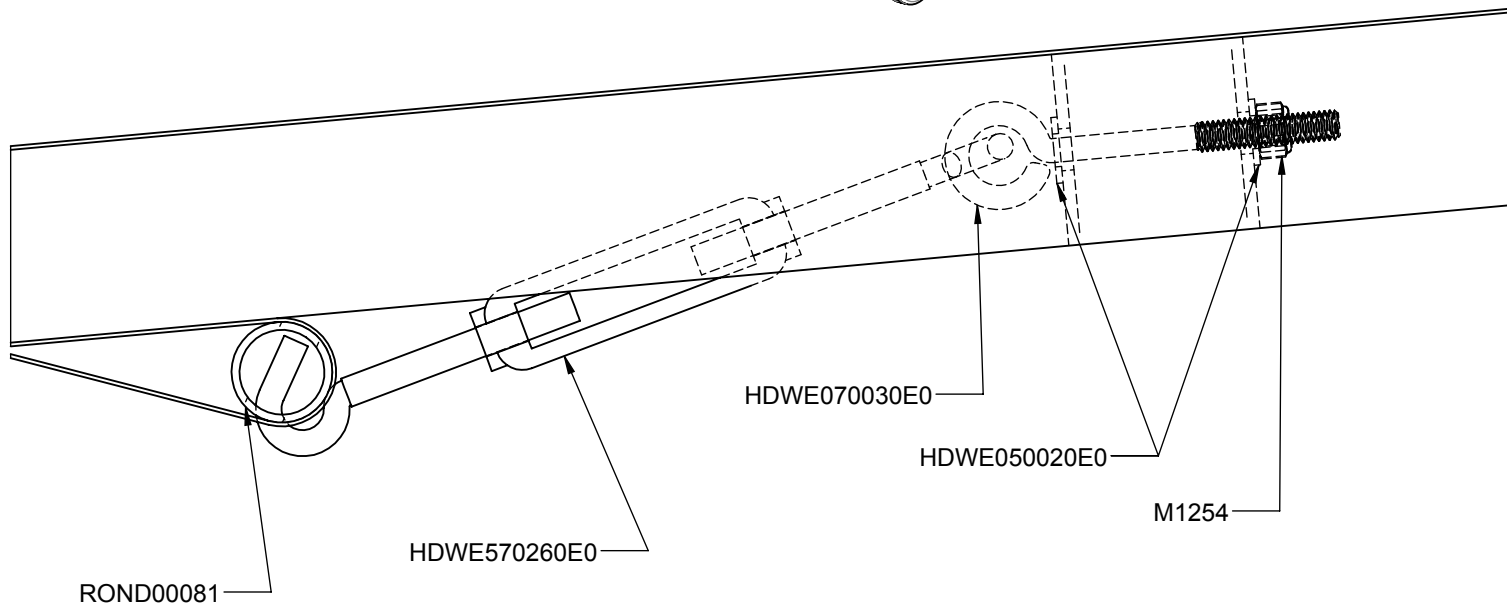


- WITH 2 PEOPLE, LIFT ROOF FRAME INTO PLACE •
- HAVE A THIRD PERSON INSERT ALL 4 ROOF BOLTS BEFORE LETTING GO OF FRAME •
- THESE BOLTS **DO NOT** NEED TO BE OVER TIGHTENED •
- TIGHTEN UNTIL SNUG AGAINST MOUNTING PLATES •
- ALL BOLTS CAN NOW BE TIGHTENED •
- **DO NOT** OVERTIGHTEN •



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TRACK SHELTER ASSEMBLY



- INSERT 4 EYE BOLTS INTO THE HOLES IN THE SPREADERS AS SHOWN •
- LAY VINYL ROOF OVER ROOF FRAME •
- INSERT TENSIONING RODS INTO POCKETS IN VINYL •
- ATTACH ALL 4 TURNBUCKLES TO ROD AND EYEBOLTS AS SHOWN •
- TENSION VINYL ROOF WITH TURNBUCKLES •
- **DO NOT** OVER TENSION VINYL •



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#	Part #	Description	Qty.
1	5424	BACK REST ASSEMBLY	1
2	542495CXXSP	VINYL ROOF	1
3	54247	BASE FRAME WELDMENT	1
4	54248	PLATE MOUNTED UPRIGHT WELDMENT	2
5	54249	ROOF WELDMENT	1
6	CLMP38010	PLANK CLAMP W/ BOLT AND FLANGE NUT- 10" PLANK	24
7	CSTR00065	SWIVEL CASTER	4
8	ECAP38011	PLASTIC END CAP FOR BLEACHER PLANKING	4
9	HDWE050020E0	5/16" FLATWASHER	8
10	HDWE050040E0	3/8" FLATWASHER	64
11	HDWE050050E0	1/2" FLATWASHER	8
12	HDWE011250E0	3/8" -16 X 1.25" HEX BOLT	16
13	HDWE012130E0	3/8" -16 X 3" HEX BOLT	8
14	HDWE012230E0	3/8" -16 X 5" HEX BOLT	8
15	HDWE011820E0	1/2" -13 X 6" HEX BOLT	4
16	HDWE570260E0	TURNBUCKLE 5/16" W/ NUT	4
17	HDWE070030E0	EYE BOLT- 5/16" -18 X3"	4
18	HDWE06228	#10 X 5/8" SELF DRILLING SCREW	8
19	M860115	LONG PLANK BENCH	2
20	M86027	SHORT PLANK BENCH	2
21	M480	2" SQUARE PLUG	8
22	M2232	1/2"-13 NYLOCK HEX NUT	4
23	M1291	3/8"-16 NYLOCK HEX NUT	32
24	M1254	5/16"-18 NYLOCK HEX NUT	4
25	ROND00081	TENSIONING RODS	2

