



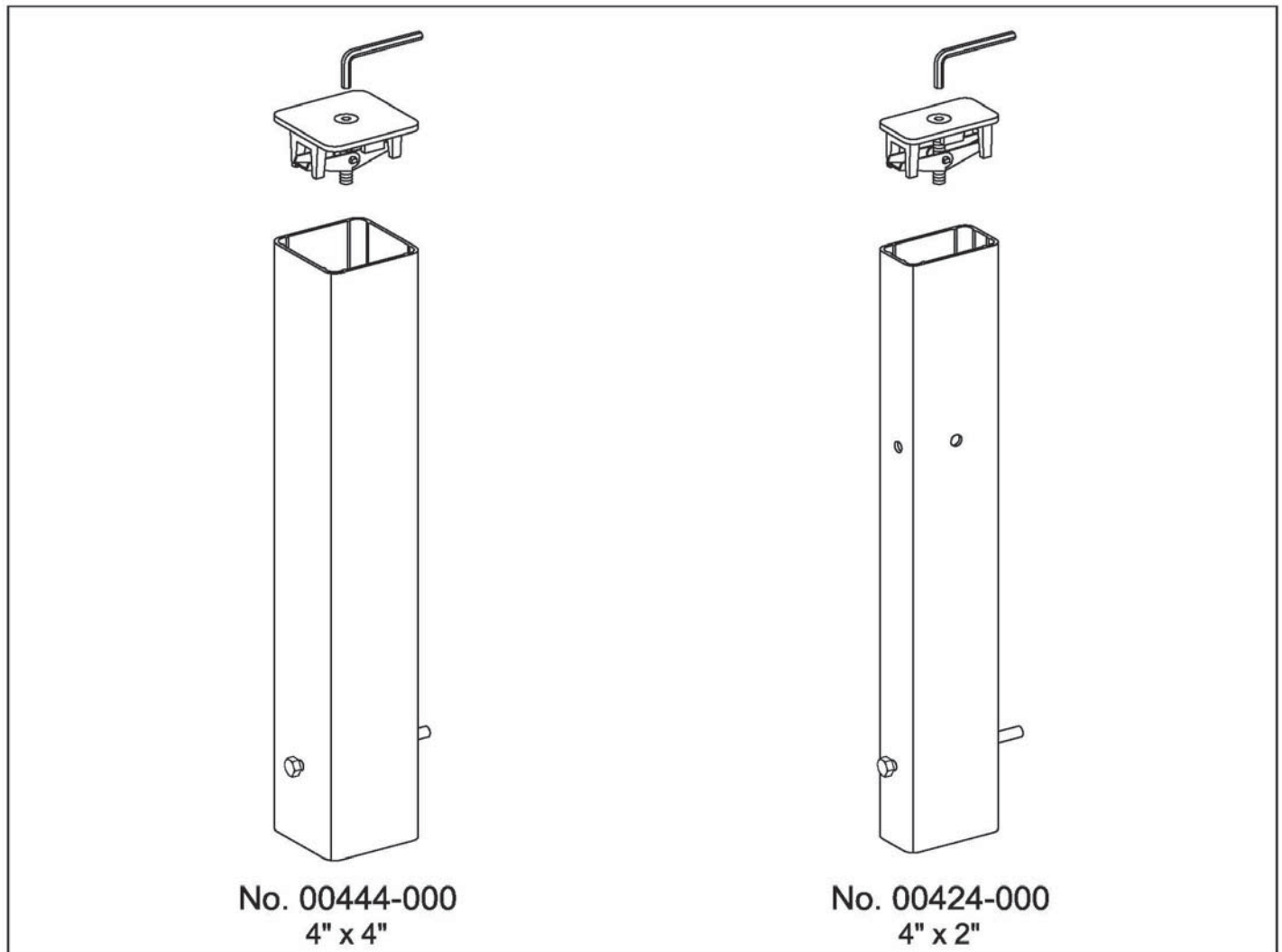
*It's What the Pros Play On!®*

## INSTALLATION & USAGE MANUAL

### *OUTDOOR GROUND SLEEVES*

*No. 00444-000 – 4" x 4"*

*No. 00424-000 – 4" x 2"*



Upon completion of the assembly/installation of this sleeve, make sure this instruction sheet is in the possession of the owner or facility manager, to save for future reference, and to order replacement parts.

**No. 00444-000 – 4" x 4" Ground Sleeve  
No. 00424-000 – 4" x 2" Ground Sleeve  
INSTALLATION INSTRUCTIONS**



**WARNING**

READ ALL WARNINGS THOROUGHLY BEFORE USING THIS EQUIPMENT.

FAILURE TO COMPLY WITH THE FOLLOWING INSTRUCTIONS AND WARNINGS MAY RESULT IN SERIOUS INJURIES AND/OR PROPERTY DAMAGE.

- When ground sleeve is not in use, the cover must be securely installed in the sleeve at ALL times – seated completely and fully tightened.
- Periodically inspect the inside of the sleeve. Remove any debris that may have collected inside the sleeve.
- Always keep the allen wrench (for the cover assembly) in the possession of the owner or facility manager, to prevent unauthorized usage.

THE OWNER OF THIS EQUIPMENT IS RESPONSIBLE TO ENSURE THAT ALL INDIVIDUALS FOLLOW THE SAFETY AND OPERATING INSTRUCTIONS TO AVOID INJURIES OR PROPERTY DAMAGE. PROPER USE AND SUPERVISION OF THIS EQUIPMENT IS ESSENTIAL TO HELP REDUCE THE POSSIBILITY OF ACCIDENTS OR INJURIES.

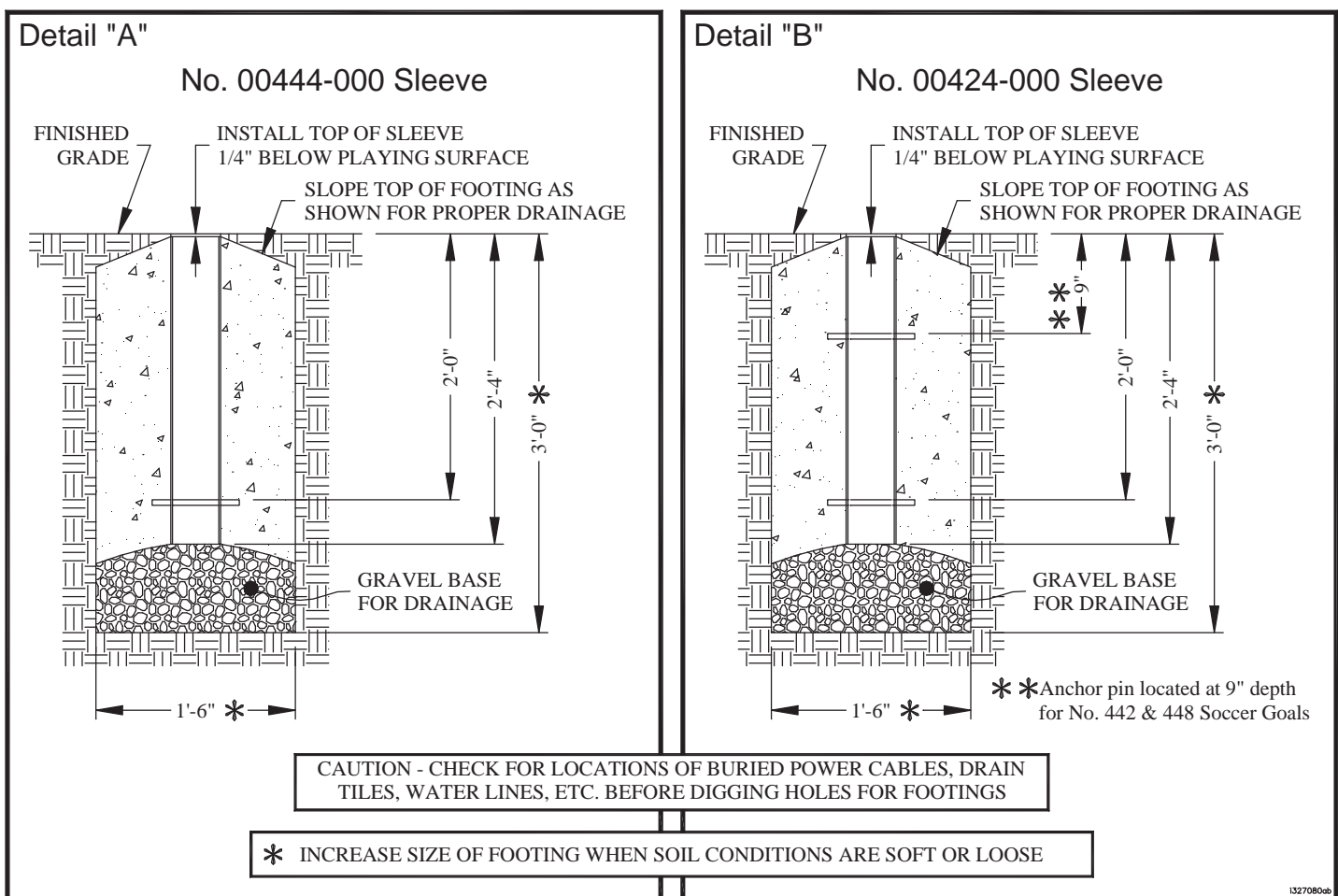


**WARNING**

READ ALL INSTRUCTIONS THOROUGHLY BEFORE ATTEMPTING TO ASSEMBLE THIS EQUIPMENT. ASSEMBLY OF THIS EQUIPMENT MUST BE DONE BY PHYSICALLY CAPABLE ADULTS ONLY.

Item No.	Part No.	PARTS LIST		Description
		00444-000 Quantity	00424-000 Quantity	
1	SLVE 00105 000	1		Sleeve Extrusion – 4" x 4"
	SLVE 00104 000		1	Sleeve Extrusion – 4" x 2"
2	COVR 00059 000	1		Cover Assembly – 4" x 4"
	COVR 00058 000		1	Cover Assembly – 4" x 2"
3	HDWE 01181 0E0	1	1	Anchor Bolt
4	HDWE 03003 0E0	1	1	Anchor Nut
5	MISC 00156 516	1	1	5/16" Hex Allen Wrench

1. Check all parts against Parts List above to make sure all have been included.
2. Dig hole for sleeve in required location. CAUTION – Contact your local utility companies to locate buried electrical, gas and water lines before digging holes for footings. For information on locating sleeve(s), refer to the installation manual that is included with the product that is being used with this sleeve. For No. 00444-000 4" x 4" sleeve, see Detail "A". For No. 00424-000 4" x 2" sleeve, see Detail "B".
3. Also note the proper location of the anchor pin in the sleeve, according to the requirements of the upright being used. On the No. 00444-000 sleeve, the top of the anchor pin will be located 2'-0" below the finished grade. On the No. 00424-000 sleeve, the top of the anchor pin can be located either 9" or 2'-0" below the finished grade. Cover the unused holes with duct tape, etc. to prevent concrete from entering the sleeve thru these holes.



4. After digging the hole to the proper depth, fill the bottom with gravel as shown in Details "A" and "B". The bottom of the ground sleeve will remain open after the concrete is poured, allowing for drainage into this gravel base. The gravel base will also help support the sleeve during the concrete pour.
5. Locate and support the sleeve in the hole at the proper location and depth. **IMPORTANT** – The top of the sleeve must be located exactly 1/4" below the finished grade, in order to locate the anchor bolt at the proper depth. This will also ensure that the cover is flush with the finished grade when installed.
6. Check once more that the anchor bolt is in the proper hole (9" or 24" depth), and that the sleeve is located at the proper depth and is plumb, then pour the concrete. Fill the hole with concrete, up to the top of the sleeve. Make sure no concrete is allowed inside the sleeve – this will clog the bottom of the sleeve, preventing proper drainage. Slope the top of the concrete away from the top of the sleeve, to allow for proper drainage. See Details "A" and "B".
7. Installation of the ground sleeve is now complete. After approximately 24 hours, install the cover assembly in the top of the sleeve. When installed properly, the top of the cover will be flush with the finished grade. Tighten the screw in the top of the cover with the allen wrench provided. Give the allen wrench and this instruction sheet to the customer, to keep for future reference.
8. Re-grade the earth over the top of the concrete pour, taking care not to allow soil or plant material near the opening of the sleeve.
9. Allow the concrete to cure for at least three days before installing any equipment in the sleeve.

Certain types of equipment will require two ground sleeves – such as Stationary Soccer Goals, etc. For these installations it is recommended that the equipment be fully assembled in advance, then used as a “fixture” to properly space and orient the sleeves during installation of the sleeves. This will ensure that the sleeves are properly located and rotated, allowing for easy installation/assembly of the equipment in the future. It is imperative the sleeves are installed parallel and in line with each other. Any skewing of the sleeves will prevent proper assembly of the equipment in the future. See Detail “C” below.

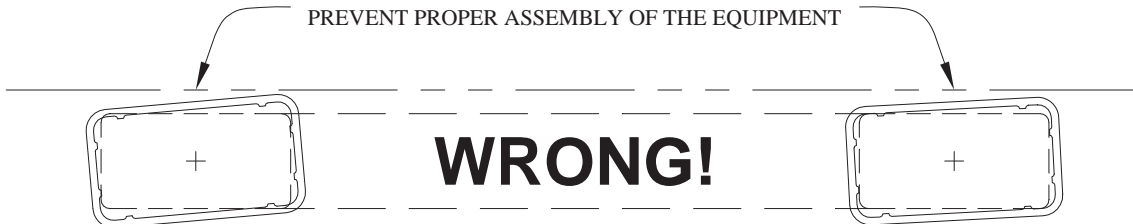
#### Detail "C"

### IMPORTANT SLEEVE INSTALLATION NOTE FOR PRODUCTS THAT REQUIRE TWO SLEEVES (SOCCER GOALS, ETC.)


SLEEVES MUST BE INSTALLED EXACTLY PARALLEL  
AND IN LINE WITH EACH OTHER AS SHOWN



SLEEVES ROTATED INCORRECTLY AS SHOWN WILL  
PREVENT PROPER ASSEMBLY OF THE EQUIPMENT



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 **WARNING:** Cancer and Reproductive Harm –  
For more information go to [www.p65warnings.ca.gov](http://www.p65warnings.ca.gov)

**porter**

Porter Athletic, Inc  
601 Mercury Drive, Champaign, IL U.S.A., 61822  
[www.porterathletic.com](http://www.porterathletic.com)

SAVE THESE INSTRUCTIONS FOR FUTURE USE