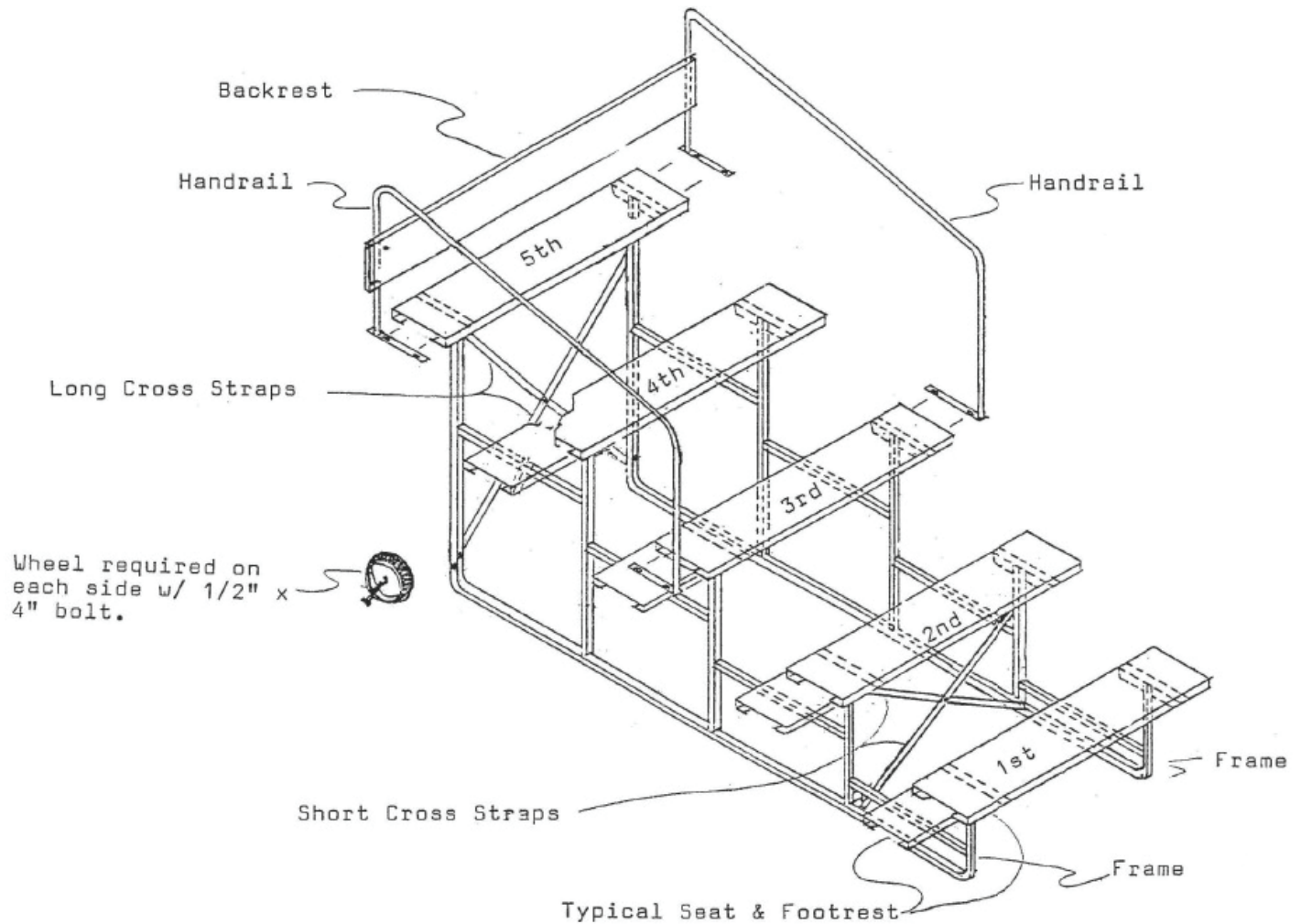


## 995—Judges and Timers Stand

INST995



601 Mercury Drive • Champaign, IL 61822 USA  
ph: 217-367-8438 • fax: 217-367-8440  
800-637-3090 • www.gillathletics.com





601 Mercury Drive • Champaign, IL 61822 USA  
ph: 217-367-8438 • fax: 217-367-8440  
800-637-3090 • www.gillathletics.com

NOTE: All metal seats & footrests are inter-changeable

1. Position frame approximately 43" apart from the center of cross strap mounting holes.
2. Using (4) 3/8" x (1) 3/4" bolts with nuts, fasten the two long cross straps to the vertical tubes at the rear of each frame. Insert (1) 3/8" x 3/4" bolt with the nut through the center holes in the cross straps where they intersect each other. (Do Not Tighten)
3. Using (4) 3/8" x (1) 3/4" bolts with nuts, fasten the two short cross straps to the vertical tube at the rear of the frame. Insert (1) 3/8" x 3/4" bolt with nut through holes in the cross straps where they intersect each other. (Do Not Tighten)
4. Place metal seats and footrest on mounting surfaces.
5. Next take each handrail and fasten each handrail with the mounting bracket between the 3rd and 5th metal seats starting from the bottom. (Do Not Tighten)
6. Using (4) 1/4" x 3/4" bolts with nuts, fasten the 1" x 5" x 48" backrest plank to the handrails as shown in the illustration. (Do Not Tighten)
7. Fasten all remaining metal seats and footrests to the frame using 1/4" x 3/4" carriage bolts and nuts. (Now Tighten All Fasteners)
8. Fasten wheels to frame as indicated on the illustration using 1/2" x 3-1/2" bolts with locknuts provided.

NOTE: A quantity of (4) 1/4" flat washers may be included for the backrest as needed.

### Replacement Parts

- REPL99501 Wheel Kit:

Part Description	QTY.
1/2"-13 x 3" Grade 5 Hex Bolt	1
1/2"-13 Lock Nut	1
Wheel	1

- REPL99502 Hardware Kit:

Part Description	QTY.
3/8"-16 x 1-3/4" Grade 5 Hex Bolt	8
3/8"-16 x 3/4" Grade 5 Hex Bolt	2
1/4"-20 x 1" Carriage Bolt	36
1/4"-20 x 3/4" Grade 5 Hex Bolt	4
3/8"-16 Hex Nut	10
1/4"-20 Hex Nut	40